



CYLINDER UNIT

EHPT20 series

EHST20 series

ERPT20 series

INSTALLATION MANUAL

FOR INSTALLER

For safe and correct use, read this manual and the indoor unit installation manual thoroughly before installing the cylinder unit. English is original. The other languages versions are translation of the original.

INSTALLATIONSHANDBUCH

FÜR INSTALLATEURE

Aus Sicherheitsgründen und zur richtigen Verwendung vor der Installation des Speichers die vorliegende Bedienungsanleitung und die Installationsanleitung der Inneneinheit gründlich durchlesen. Das Original ist in Englisch. Die anderen Sprachversionen sind vom Original übersetzt.

MANUEL D'INSTALLATION

POUR L'INSTALLATEUR

Pour une utilisation correcte et sûre, lisez soigneusement ce manuel et le manuel d'installation de l'appareil l'intérieur avant d'installer le module hydraulique combiné. L'anglais est l'original. Les versions fournies dans d'autres langues sont des traductions de l'original.

INSTALLATIEHANDLEIDING

VOOR DE INSTALLATEUR

Lees voor een veilig en juist gebruik deze handleiding en de installatiehandleiding van de binnen-unit aandachtig door voordat u met de installatie van de cilinder-unit begint. Het Engels is het origineel. De andere taalversies zijn vertalingen van het origineel.

MANUAL DE INSTALACIÓN

PARA EL INSTALADOR

Para un uso correcto y seguro, lea detalladamente este manual y el manual de instalación de la unidad interior antes de instalar la unidad cilindro. El idioma original del documento es el inglés. Las versiones en los demás idiomas son traducciones del original.

MANUALE DI INSTALLAZIONE

PER L'INSTALLATORE

Per un utilizzo sicuro e corretto, prima di installare l'unità del bollitore leggere attentamente questo manuale e quello di installazione dell'unità interna. Il testo originale è redatto in lingua Inglese. Le altre versioni linguistiche rappresentano traduzioni dell'originale.

MANUAL DE INSTALAÇÃO

PARA O INSTALADOR

Para uma utilização segura e correcta, leia este manual e o manual de instalação da unidade interior antes de instalar o cilindro. O idioma original é o inglês. As versões em outros idiomas são traduções do idioma original.

INSTALLATIONSMANUAL

TIL INSTALLATØREN

Af hensyn til sikker og korrekt brug skal denne vejledning og vejledningen til indendørs installation læses omhyggeligt, inden cylinderenheden installeres. Engelsk er originalen. De andre sprogversioner er oversættelser af originalen.

INSTALLATIONSMANUAL

FÖR INSTALLATÖREN

För säker och korrekt användning, läs denna manual och inomhusenhetens installationsmanual innan du installerar tanken. Engelska är originalspråket. De övriga språkversionerna är översättningar av originalet.

INSTALLERINGSHÅNDBOK

FOR MONTØREN

For å sikre en trygg og riktig bruk skal du lese denne håndboken og installeringshåndboken for innendørsenheten grundig før du monterer sylindereheten. Originalspråket er engelsk. De andre språkversjonene er oversettelser av originalen.

ASENNUSOPAS

ASENTAJALLE

Lue turvallista ja asianmukaista käyttöä varten tämä opas ja sisäyksikön asennusopas huolellisesti ennen varaajyksikön asentamista.

English

Deutsch

Français

Nederlands

Español

Italiano

Português

Dansk

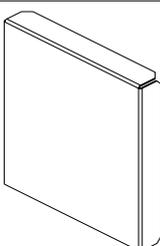
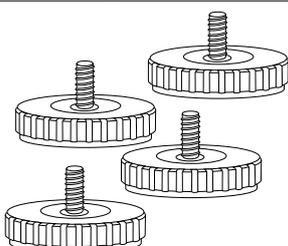
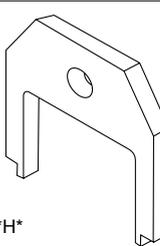
Svenska

Norsk

Suomi

Contents

1. Safety Notices.....	3	■ Water Circulation Pump Characteristics	13
2. Introduction.....	4	■ Safety Device Connections.....	13
■ Overview of the System.....	4	4.4 Safety Device Discharge Arrangements (G3).....	14
■ How the Heat Pump Works.....	4	4.5 Refrigerant Pipe work	15
■ Overview of the Controls	5	■ Precautions.....	15
3. Technical Information	6	■ Connecting Pipes.....	15
■ Product specification.....	6	4.6 Electrical Connection.....	16
■ Component Parts.....	7	5. System Set Up	20
■ Technical Drawings.....	9	5.1 DIP Switch Functions.....	20
■ Unit Compatibility.....	10	5.2 Connecting external input/output.....	21
4. Installation.....	11	5.3 Remote Controller Options	22
4.1 Location	11	■ Remote Installation of Main Controller.....	23
■ Transportation and Handling.....	11	5.4 Main Controller	24
■ Suitable Location	11	■ Setting the Main Control	26
■ Service access diagrams.....	11	■ Initial Settings	26
■ Room Thermostat	11	■ Main Settings Menu	26
■ Repositioning	11	■ Mode 1 - DHW/Legionella Prevention	27
4.2 Water Quality and System Preparation	11	■ Mode 2 - Heating/Cooling	28
■ General	11	■ Mode 3 - Schedule.....	30
■ New Installation	11	■ Service Menu	31
■ Existing Installation	11	6. Commissioning.....	35
■ How to access Internal Components and Control Box.....	12	■ Pre-commissioning Checklist.....	35
4.3 Water Pipe work.....	12	7. Service and Maintenance.....	36
■ Hot Water Pipe work	12	■ Basic Troubleshooting for Cylinder Unit.....	36
■ Cold Water Pipe work	12	■ Annual Maintenance	36
■ Pipe work Connections	12	■ Error Codes.....	37
■ Insulation of Pipe work.....	12	■ Engineers Forms	38
■ Filling the System (Primary Circuit).....	12	■ Annual Maintenance Log Book	39
■ Sizing Expansion Vessels.....	12		

Accessories (Included)		
Main controller cover	Adjustable feet	Immersion heater boss tool
		
1	4	1

E*****M*H*
model only

Abbreviations and glossary

Abbreviations/Word	Description
Ambient temperature	The outdoor temperature
Freeze stat. function	Heating to prevent water pipes freezing
ASHP/HP	Air source heat pump
COP	Coefficient of performance the efficiency of the heat pump
Cylinder unit	Indoor unvented DHW tank and component plumbing parts
DeltaT	Difference in temperature between two variables
DHW mode	Domestic hot water heating mode for showers, sinks, etc
Flow rate	Speed at which water circulates around the primary circuit
Flow temperature	Temperature at which water is delivered to the primary circuit
FTC3	Flow temperature controller, the circuit board in charge of controlling the system
Compensation curve mode	Space heating incorporating outdoor temperature compensation
Heating mode	Space heating through radiators or UFH
Legionella	Bacteria potentially found in plumbing, showers and water tanks that may cause Legionnaires disease
LP mode	Legionella prevention mode – a function on systems with tanks to prevent the growth of legionella bacterium
Packaged model	Plate heat exchanger in the outdoor heat pump unit
Refrigerant	A compound used within the a heat cycle that goes through a phase change from gas to liquid
Split model	Plate heat exchanger in the indoor unit
TRV	Thermostatic radiator valve – a valve on the entrance or exit of the radiator panel controlling the heat output
UFH	Under floor heating – a system of water carrying pipes under the floor, that warms the floor surface

1 Safety Notices

Please read the following safety precautions carefully.

⚠ WARNING:
Precautions that must be observed to prevent injuries or death.

⚠ CAUTION:
Precautions that must be observed to prevent damage to unit.

**This installation manual along with the user manual should be left with the product after installation for future reference.
Mitsubishi Electric is not responsible for the failure of locally supplied parts.**

⚠ WARNING

Mechanical

- The cylinder and outdoor units must not be installed, disassembled, relocated, altered or repaired by the user. Ask an installer or an authorised technician. If the unit is installed improperly or modified after installation by the user water leakage, electric shock or fire may result.
- The outdoor unit should be securely fixed to a hard level surface capable of bearing its weight.
- The cylinder unit should be positioned on a hard level surface capable of supporting its filled weight to prevent excessive sound or vibration.
- Do not position furniture or electrical appliances below the outdoor unit or cylinder.
- The discharge pipework from the emergency devices of the cylinder should be installed according to local law.
- Only use accessories and replacement parts authorised by Mitsubishi Electric ask a qualified technician to fit the parts.

Electrical

- All electrical work should be performed by a qualified technician according to local regulations and the instructions given in this manual.
- The units must be powered by a dedicated power supply and the correct voltage and circuit breakers must be used.
- Wiring should be in accordance with national wiring regulations. Connections must be made securely and without tension on the terminals.
- Earth unit correctly.

General

- Keep children and pets away from both the cylinder and outdoor units.
- Do not use the hot water produced by the heat pump directly for drinking or cooking. This could cause illness to the user and corrosion damage to the heating system.
- Do not stand on the units.
- Do not touch switches with wet hands.
- Annual maintenance checks on both the cylinder and the outdoor unit should be done by qualified person.
- Do not place containers with liquids in on top of the cylinder unit. If they leak or spill onto the cylinder unit damage to the unit and or fire could occur.
- Do not place any heavy items on top of the cylinder unit.

⚠ CAUTION

- Use clean water that meets local quality standards on the primary circuit.
- The outdoor unit should be installed in an area with sufficient airflow according to the diagrams in the outdoor unit installation manual.
- The cylinder unit should be located inside to minimise heat loss.
- Water pipe-runs on the primary circuit between outdoor and indoor unit should be kept to a minimum to reduce heat loss.
- Ensure condensate from outdoor unit is piped away from the base to avoid puddles of water.
- Remove as much air as possible from the primary and DHW circuits.
- Refrigerant leakage may cause suffocation. Provide ventilation in accordance with EN378-1.
- Be sure to wrap insulation around the piping. Direct contact with the bare piping may result in burns or frostbite.
- Never put batteries in your mouth for any reason to avoid accidental ingestion.
- Battery ingestion may cause choking and/or poisoning.
- Install the unit on a rigid structure to prevent excessive sound or vibration during operation.
- Do not transport the cylinder unit with water inside the tank or coil. This could cause damage to the unit.
- If power to the cylinder unit is to be turned off (or system switched off) for a long time, the water should be drained.
- Preventative measures should be taken against water hammer, such as installing a Water Hammer Arrestor on the primary water circuit, as directed by the manufacturer.

⚠ WARNING (SPLIT MODELS ONLY)

- Do not discharge refrigerant into the atmosphere if refrigerant leaks during installation, ventilate the room.
- Use appropriate tools for high pressure refrigerant.
- When pumping down refrigerant, stop the compressor before disconnecting the refrigerant pipes.
- During installation securely fasten the refrigerant pipes before starting the compressor.
- Check that refrigerant gas does not leak after the completion of installation.

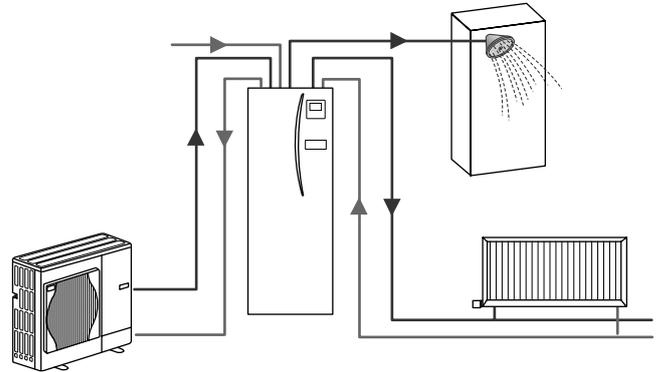
2 Introduction

The purpose of this installation manual is to instruct competent persons how to safely and efficiently install and commission the cylinder system. The target readers of this manual are competent plumbers and/or refrigeration engineers who

have attended and passed the requisite Mitsubishi Electric product training and have appropriate qualifications for installation of an unvented hot water cylinder specific to their country.

Overview of the System

The Mitsubishi Electric Air to Water (ATW) for heat pump system with cylinder unit consists of the following components; outdoor heat pump unit and indoor cylinder unit incorporating the main controller.

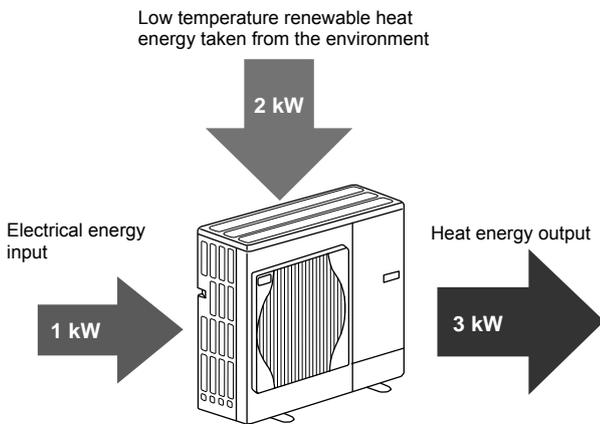
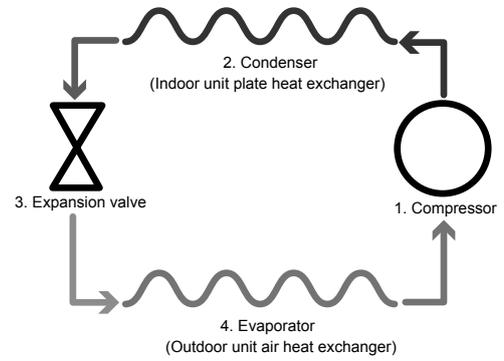


How the Heat Pump Works

Space heating and DHW

Heat pumps take electric energy and low grade heat energy from the outdoor air to heat refrigerant which in turn heats water for domestic use and space heating. The efficiency of a heat pump is known as the Coefficient of Performance or COP this is the ratio of heat delivered to power consumed.

The operation of a heat pump is similar to a refrigerator in reverse. This process is known as the vapour-compression cycle and the following is a more detailed explanation.



The first phase begins with the refrigerant being cold and low pressure.

1. The refrigerant within the circuit is compressed as it passes through the compressor. It becomes a hot highly pressurised gas. The temperature also rises typically to 60°C.
2. The hot refrigerant gas is then condensed as it passes across one side of a plate heat exchanger. Heat from the refrigerant gas is transferred to the cooler side (water side) of the heat exchanger. As the temperature of the refrigerant decreases its state changes from a gas to a liquid.
3. Now as a cold liquid it still has a high pressure. To reduce the pressure the liquid passes through an expansion valve. The pressure drops but the refrigerant remains a cold liquid.
4. The final stage of the cycle is when the refrigerant passes into the evaporator and evaporates. It is at this point when some of the free heat energy in the outside air is absorbed by the refrigerant.

It is only the refrigerant that passes through this cycle; the water is heated as it travels through the plate heat exchanger. The heat energy from the refrigerant passes through the plate heat exchanger to the cooler water which increases in temperature. This heated water enters the primary circuit and is circulated and used to serve the space heating system and DHW cylinder.

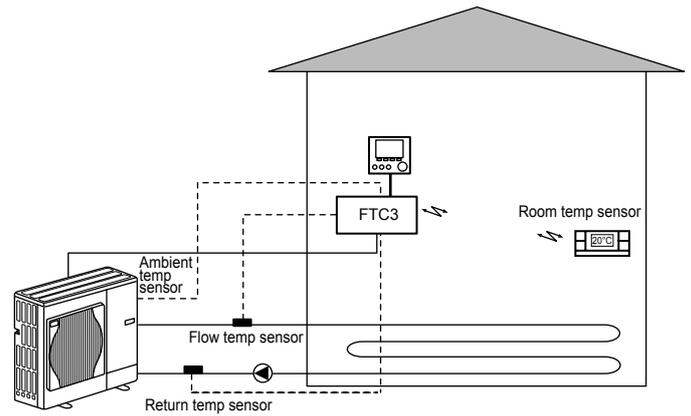
2 Introduction

■ Overview of the Controls

Built into the front of the indoor unit is the Flow Temperature Controller3 (FTC3). This device controls the function of both the outdoor heat pump unit and the indoor unit. The advanced technology means that by using an FTC3 controlled heat pump you can not only make savings compared to traditional fossil fuel type heating systems but also compared to many other heat pumps on the market.

As explained in the earlier section, 'How the Heat Pump Works,' heat pumps are most efficient when providing low flow temperature water. The FTC3's sophisticated technology enables the room temperature to be kept at the desired level whilst utilising the lowest possible flow temperature from the heat pump.

The controller uses temperature sensors around the heating (cooling) system to monitor the air and flow temperatures. This data is regularly updated and compared to previous data by the controller to predict changes in room temperature and adjust the heat pump output accordingly. By monitoring not only the outdoor ambient, but the room and water circuit temperatures, the heating (cooling) is more consistent and sudden spikes in required heating (cooling) are reduced. This results in a lower overall flow temperature being required.



<How it works>

Temperature data is regularly received by the FTC3 from temperature sensors around the heating (cooling) system. The most recent data is used with the previous room temperature readings to predict the flow temperature required to keep the room temperature constant.

The room temperature sensor can either be wired or the Mitsubishi wireless remote controller can be used as it incorporates a temperature sensor. For more information on room temperature sensor options see section 'Remote Controller Options'. (Page 22)

3 Technical Information

Product specification

Model name	EHST20C-VM6HA	EHST20C-VM9HA	EHST20C-VM6A	EHST20C-VM9A	EHST20C-VM6SA	EHPT20X-VM6HA	EHPT20X-VM9HA	EHPT20X-VM6A	EHPT20X-VM9A	ERPT20X-VM6SA	
Nominal domestic hot water volume	200L										
Overall unit dimensions	1600 x 595 x 680 mm (Height x Width x Depth)										
Weight (empty)	132 kg	132 kg	130 kg	130 kg	130 kg	116 kg	116 kg	114 kg	114 kg	114 kg	
Weight (full)	347 kg	347 kg	345 kg	345 kg	345 kg	329 kg	329 kg	327 kg	327 kg	327 kg	
Plate heat exchanger	✓	✓	✓	✓	✓	X	X	X	X	X	
Unvented expansion vessel (Primary heating)	12 L										
Safety device	Water circuit	1 bar									
	Control thermistor	25 - 60°C									
Booster heater	Pressure relief valve	0.3 MPa (3 bar)									
	Flow switch	Min flow 5.5 l/min									
DHW tank	Control thermistor	80°C									
	Manual reset thermostat	90°C									
DHW tank	Thermal Cut Off (for dry run prevention)	122°C									
	Control thermistor	40 - 70°C									
Temp & pressure relief valve (UK model only)	90°C/ 0.7 MPa (7 bar)										
Primary circuit circulating Pump	Grundfos UPSO 25-70 180										
Connections	Water	28 mm compression primary circuit/ 22 mm compression DHW circuit/22 mm compression solar thermal (Ancillary heating) circuit									
	Refrigerant (R410A)	9.52 mm	9.52 mm	9.52 mm	9.52 mm	9.52 mm	15.88 mm	15.88 mm	15.88 mm	15.88 mm	15.88 mm
Operating ambient condition	Time to raise DHW tank temp 15 - 65°C	23 min									
	Time to reheat 70% of DHW tank to 65°C	20.5 min									
Standing heat loss (W/L)	0.69										
Electrical data	Control board	~N, 230 V, 50 Hz									
	Power supply (Phase, voltage, frequency)	~N, 230 V, 50 Hz									
Booster heater	Breaker (*when powered from independent source)	10A									
	Power supply (Phase, voltage, frequency)	~N, 230 V, 50 Hz	3~, 400 V, 50 Hz	~N, 230 V, 50 Hz	3~, 400 V, 50 Hz	~N, 230 V, 50 Hz	3~, 400 V, 50 Hz	~N, 230 V, 50 Hz			
Immersion heater	Capacity	2 kW+4 kW	3 kW+6 kW	2 kW+4 kW	3 kW+6 kW	2 kW	2 kW+4 kW	3 kW+6 kW	2 kW+4 kW	3 kW+6 kW	2 kW+4 kW
	Current	26 A	13 A	26 A	13 A	26 A	9 A	26 A	13 A	26 A	26 A
Solar (ancillary) connection	Breaker	32 A	16 A	32 A	16 A	32 A	16 A	32 A	16 A	32 A	32 A
	Power supply (Phase, voltage, frequency)	~N, 230 V, 50 Hz									
Solar (ancillary) connection	Capacity	3 kW									
	Current	13 A									
Solar (ancillary) connection	Breaker	16 A									
	Breaker	X	X	X	X	X	X	X	X	X	X

<Table 3.1>

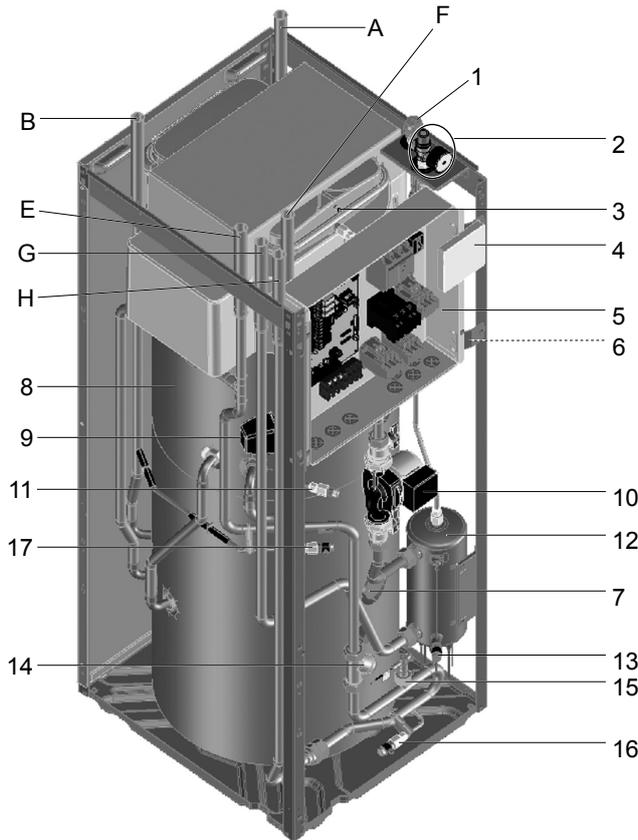
Optional extras

- Wireless Remote Controller
- Wireless Receiver
- Immersion heater (1 Ph 3kW)
- EHPT Accessories for UK
- Remote sensor
- Joint pipe (15.88 → 12.7)
- Joint pipe (9.52 → 6.35)
- PAC-SE41TS-E
- PAC-SH50RJ-E
- PAC-SH30RJ-E
- PAR-WT40R-E
- PAR-WR41R-E
- PAC-IH03V-E
- PAC-WK01UK-E

3 Technical Information

Component Parts

<EHPT20X-*M*H*/*M**> (Packaged model system)

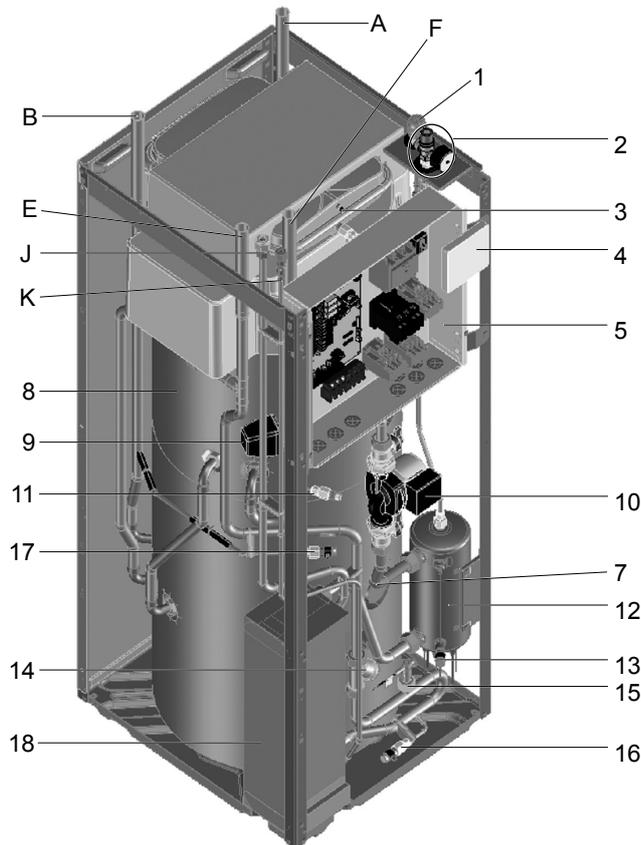


<Figure 3.1>

Number	Component
1	Automatic air vent
2	Pressure relief valve and manometer
3	Expansion vessel
4	Main controller
5	Control and electrical box
6	Temperature and pressure relief valve (not visible) (Only for EHPT20X-VM2HA)
7	Immersion heater (Only for EHPT20X-*M*H*)
8	DHW tank
9	3-way valve
10	Water circulation pump
11	Manual air vent
12	Booster heater
13	Drain cock (Booster heater)
14	Strainer
15	Flow switch
16	Drain cock (Primary circuit)
17	Drain cock (DHW tank)
A	DHW outlet connection
B	Cold water inlet connection
E	Space heating return connection
F	Space heating flow connection
G	Flow from heat pump connection
H	Return to heat pump connection

<Table 3.2>

<EHST20C-*M***> (Split model system)



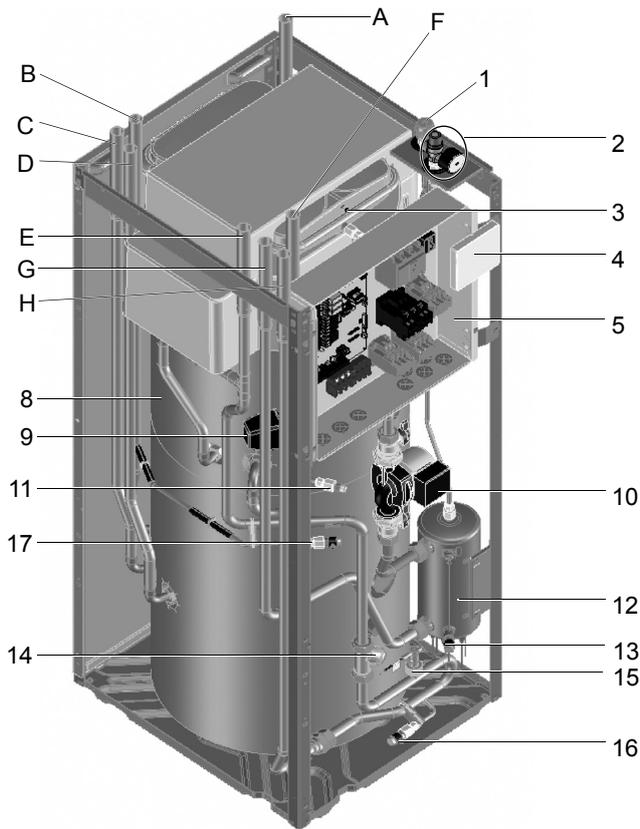
<Figure 3.2>

Number	Component
1	Automatic air vent
2	Pressure relief valve and manometer
3	Expansion vessel
4	Main controller
5	Control and electrical box
7	Immersion heater (Only for EHST20X-*M*H*)
8	DHW tank
9	3-way valve
10	Water circulation pump
11	Manual air vent
12	Booster heater
13	Drain cock (Booster heater)
14	Strainer
15	Flow switch
16	Drain cock (Primary circuit)
17	Drain cock (DHW tank)
18	Plate heat exchanger
A	DHW outlet connection
B	Cold water inlet connection
E	Space heating return connection
F	Space heating flow connection
J	Refrigerant (Gas)
K	Refrigerant (Liquid)

<Table 3.3>

3 Technical Information

<ERPT20X-VM6SA> (Solar packaged model system)

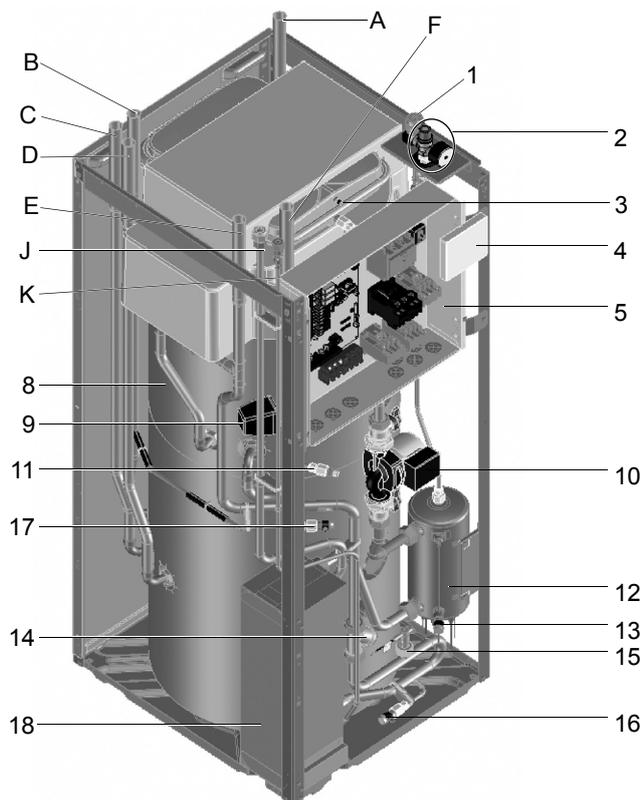


<Figure 3.3>

Number	Component
1	Automatic air vent
2	Pressure relief valve and manometer
3	Expansion vessel
4	Main controller
5	Control and electrical box
8	DHW tank
9	3-way valve
10	Water circulation pump
11	Manual air vent
12	Booster heater
13	Drain cock (Booster heater)
14	Strainer
15	Flow switch
16	Drain cock (Primary circuit)
17	Drain cock (DHW tank)
A	DHW outlet connection
B	Cold water inlet connection
C	Solar (ancillary heat source) connection
D	Solar (ancillary heat source) connection
E	Space heating return connection
F	Space heating flow connection
G	Flow from heat pump connection
H	Return from heat pump connection

<Table 3.4>

<EHST20C-VM6SA> (Solar split model system)



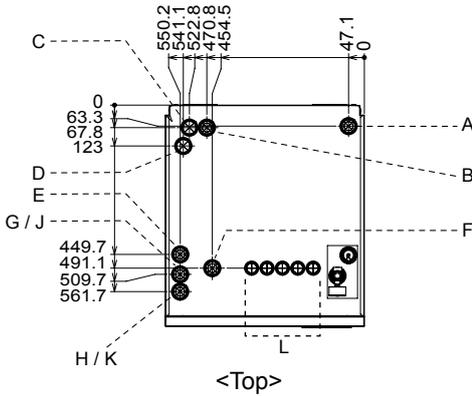
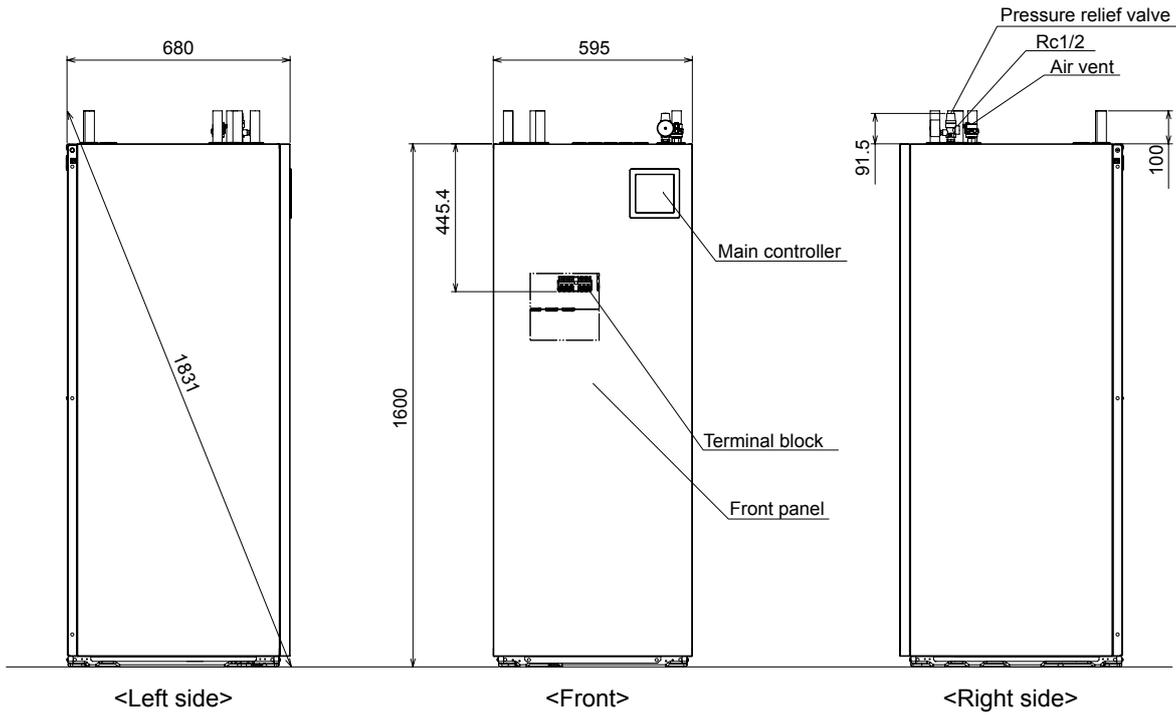
<Figure 3.4>

Number	Component
1	Automatic air vent
2	Pressure relief valve and manometer
3	Expansion vessel
4	Main controller
5	Control and electrical box
8	DHW tank
9	3-way valve
10	Water circulation pump
11	Manual air vent
12	Booster heater
13	Drain cock (Booster heater)
14	Strainer
15	Flow switch
16	Drain cock (Primary circuit)
17	Drain cock (DHW tank)
18	Plate heat exchanger
A	DHW outlet connection
B	Cold water inlet connection
C	Solar (ancillary heat source) connection
D	Solar (ancillary heat source) connection
E	Space heating return connection
F	Space heating flow connection
J	Refrigerant (Gas)
K	Refrigerant (Liquid)

<Table 3.5>

3 Technical Information

■ Technical Drawings



Letter	Pipe description	Connection size/type
A	DHW outlet connection	22 mm/Compression
B	Cold water inlet connection	22 mm/Compression
C/D	Solar (ancillary heat source) connection	22 mm/Compression
E	Space heating return connection	28 mm/Compression
F	Space heating flow connection	28 mm/Compression
G	Flow from heat pump connection (No plate heat exchanger)	28 mm/Compression
H	Return to heat pump connection (No plate heat exchanger)	28 mm/Compression
J	Refrigerant (GAS) (With plate heat exchanger)	15.88 mm/Flare
K	Refrigerant (LIQUID) (With plate heat exchanger)	9.52 mm/Flare
L	Electrical cable inlets	— * The leftmost hole is for wireless receiver (option) (PAR-WR41R-E)

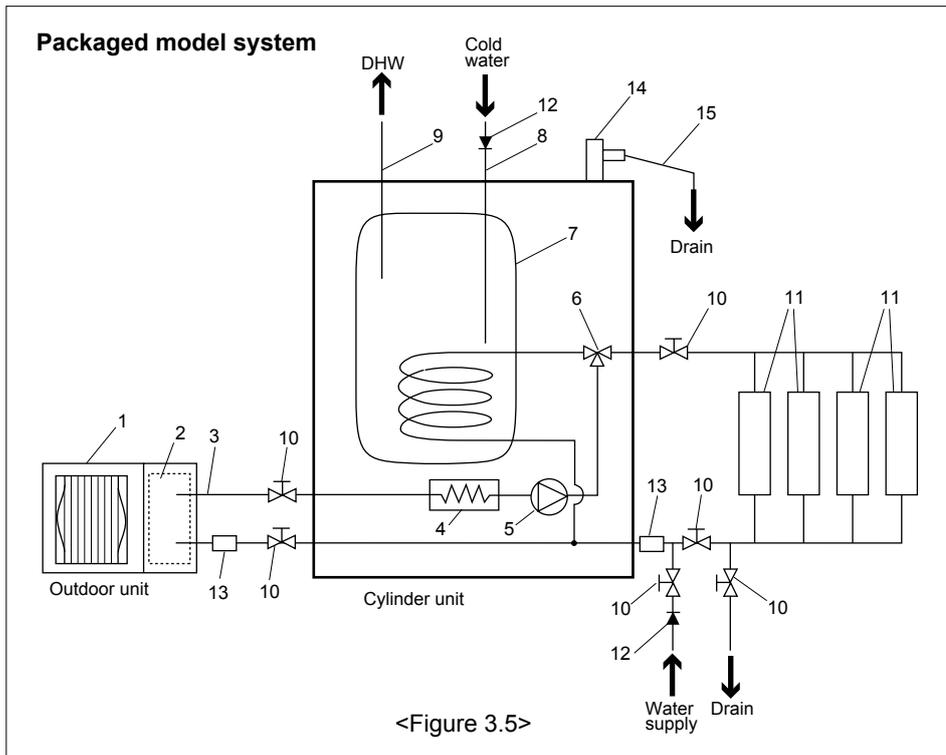
<Table 3.6>

3 Technical Information

Unit Compatibility

Outdoor unit		Cylinder unit	EHST20C-VM6HA	EHST20C-YM9HA	EHST20C-VM6A	EHST20C-YM9A	EHST20C-VM6SA	EHPT20X-VM2HA	EHPT20X-VM6HA	EHPT20X-YM9HA	EHPT20X-VM6A	EHPT20X-YM9A	ERPT20X-VM6SA
Packaged - type	PUHZ-W50-85 PUHZ-HW112-140							○	○	○	○	○	○
Split - type	PUHZ-RP35-140 PUHZ-HRP71-125		○	○	○	○	○						

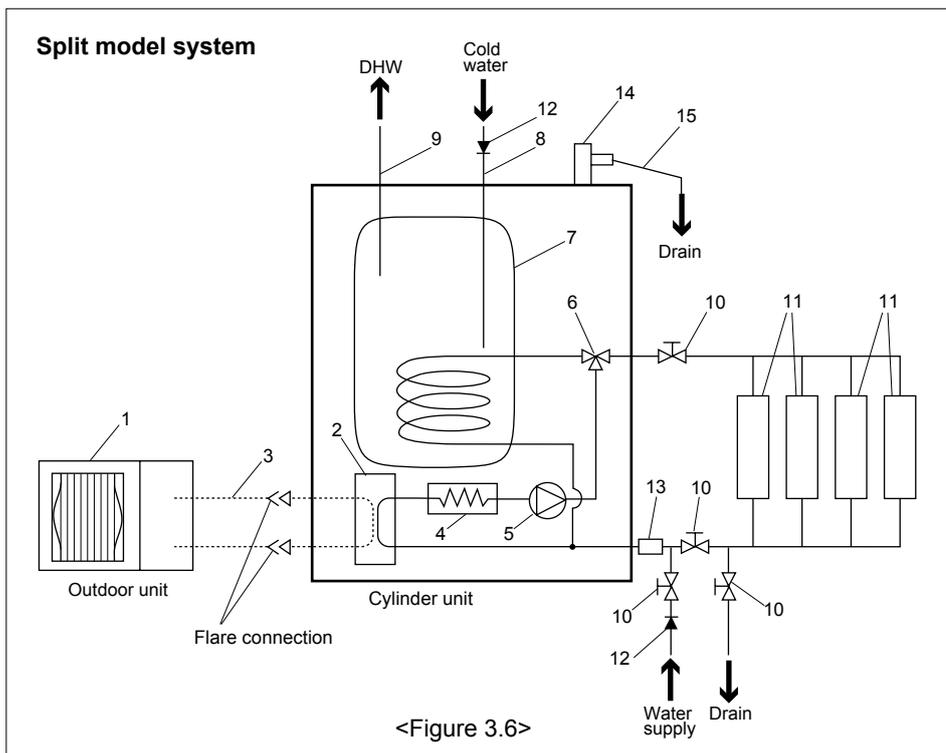
<Table 3.7>



1. Outdoor unit
2. Plate heat exchanger
3. Interconnecting pipe work
Packaged model system—Water
Split model system—Refrigerant
4. Booster heater
5. Water circulation pump
6. 3-way valve
7. DHW Tank
8. Cold water inlet
9. DHW outlet connection
10. Isolating valve
11. Heat emitters
(E.g. Radiator, Floor heating, Fan coil)
12. Back flow prevention device (field supply)
13. Strainer
14. Pressure relief valve
15. Drain pipe (field supply)

Note

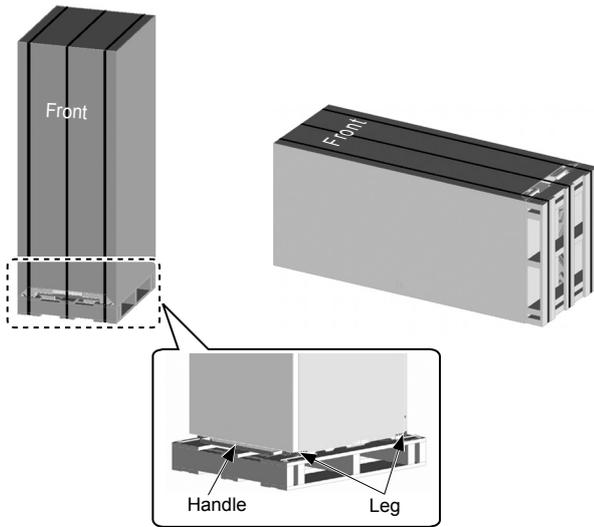
- To enable draining of the cylinder unit an isolating valve should be positioned on both the inlet and outlet pipework.
- Be sure to install a strainer, on the inlet pipe work to the cylinder unit.
- Suitable drain pipe work should be attached to all relief valves in accordance with your country's regulations.
- A backflow prevention device must be installed on the cold water supply pipework (IEC 61770)
- When using components made from different metals or connecting pipes made of different metals insulate the joints to prevent a corrosive reaction taking place which will damage the pipework.



4 Installation

4.1 Location

■ Transportation and Handling



<Figure 4.1.1>

Cylinder unit is delivered on a wooden pallet base with cardboard protection.

Care should be taken when transporting the cylinder unit that the casing is not damaged by impact. Do not remove the protective packaging until cylinder has reached its final location. This will help protect the structure and control panel.

- The cylinder unit can be transported either vertically or horizontally. If transported horizontally the panel marked 'Front' must be facing **UPWARDS** <Figure 4.1.1>.
- The cylinder unit should **ALWAYS** be moved by a minimum of 2 people.
- When carrying the cylinder use the handles provided.
- Before using the handles, make sure they are securely attached.
- **Please remove handles, fixing legs, wooden base and any other packaging once the unit is in installation location.**

■ Suitable Location

Before installation the cylinder unit should be stored in a frost-free weather-proof location. Units must **NOT** be stacked.

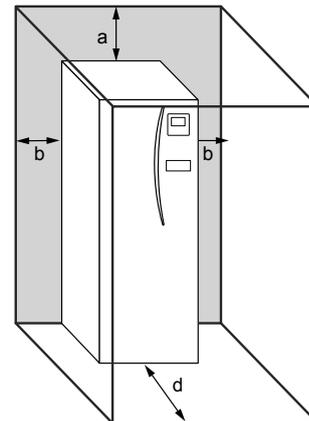
- The cylinder unit should be installed indoors in a frost free weather proof location.
- The cylinder unit should be positioned on a level surface capable of supporting it's filled weight. (Adjustable feet (accessory parts) can be used to ensure unit is level)
- When using the adjustable feet, ensure that the floor is strong enough.
- Care should be taken that minimum distances around the unit for service access are observed <Figure 4.1.2>.
- Secure the cylinder unit to prevent it being knocked over accidentally or during earthquakes.

■ Service access diagrams

Service access	
Parameter	Dimension (mm)
a	300
b	150
c (distance behind unit not visible in Figure 4.1.2)	10
d	500

<Table 4.1.1>

Sufficient space **MUST** be left for the provision of discharge pipework as detailed in National and Local building regulations.



<Figure 4.1.2>

Service access

The cylinder unit must be located indoors, for example in a utility room, to minimise heat loss from stored water.

■ Room Thermostat

If fitting a new room thermostat for this system;

- Position out of direct sunlight and draughts
- Position away from internal heat sources
- Position in a room without a TRV on the radiator
- Position on an internal wall
- Position approx. 1.5 m from floor level

■ Repositioning

If you need to move the cylinder unit to a new position **FULLY DRAIN** the cylinder and the internal coil before moving to avoid damage to the unit.

4.2 Water Quality and System Preparation

■ General

- Water quality should be to European Directive 98/83 EC standards.
 - ▶ pH value of 6.5-8.0
 - ▶ Calcium ≤ 100 mg/l
 - ▶ Chlorine ≤ 100 mg/l
 - ▶ Iron/Manganese ≤ 0.5 mg/l

■ New Installation

- Before connecting outdoor unit, thoroughly cleanse pipe work of building debris, solder etc using a suitable chemical cleansing agent.
- Flush the system to remove chemical cleanser.
- For all packaged systems add a combined inhibitor and anti-freeze solution to prevent damage to the pipe work and system components.
- For split systems the responsible installer should decide if anti-freeze solution is necessary for each site's conditions. Corrosion inhibitor however should always be used.

■ Existing Installation

- Before connecting outdoor unit the existing heating circuit **MUST** be chemically cleansed to remove existing debris from the heating circuit.
- Flush the system to remove chemical cleanser.
- For all packaged systems add a combined inhibitor and anti-freeze solution to prevent damage to the pipe work and system components.
- For split systems the responsible installer should decide if anti-freeze solution is necessary for each site's conditions. Corrosion inhibitor however should always be used.

When using chemical cleansers and inhibitors always follow manufacturer's instructions and ensure the product is appropriate for the materials used in the water circuit

4 Installation

How to access Internal Components and Control Box

<A> Opening the front panel

1. Remove the two lower screws.
2. Slide front panel upwards to remove.

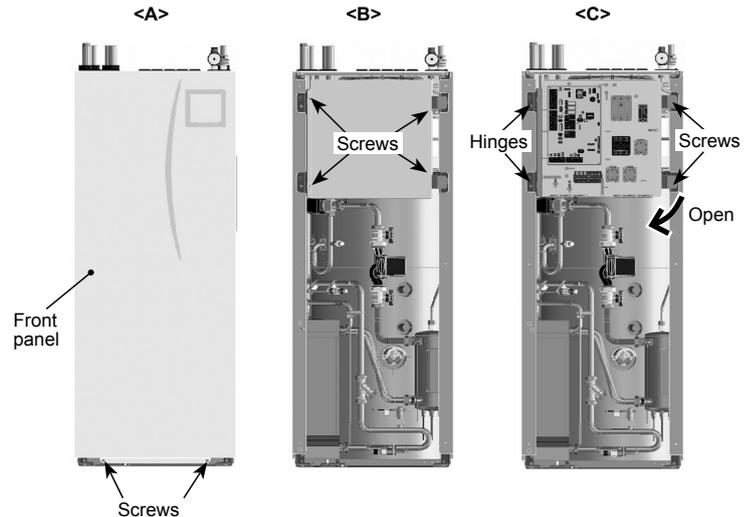
 Opening the control box cover

1. Remove the four screws.
2. Remove the control box cover.

<C> Accessing the back of the control box

The control box is hinged on the left hand side and has two holding screws on the right.

1. Remove the two holding screws on the control box.
2. The control box can then be swung forward on the left hand hinges.



4.3 Water Pipe work

Hot Water Pipe work

The cylinder unit is **UNVENTED**. When installing unvented hot water systems building regulations part G3 (England and Wales), P3 (Scotland) and P5 (Northern Ireland) should be adhered to. If outside of the UK please adhere to your own country's regulations for unvented hot water systems.

Connect the flow for the DHW to pipe A (Component diagrams).

The function of the following safety components of the cylinder should be checked on installation for any abnormalities;

- Pressure relief valve
- Temperature and pressure relief valve (EHPT20X-VM2HA ONLY)
- Expansion vessel pre-charge

The instruction on the following pages regarding safe discharge of hot water from Safety devices should be followed carefully.

- The pipe work will become very hot, so should be insulated to prevent burns.
- When connecting pipe work, ensure that no foreign objects such as debris or the like do not enter the pipe

Cold Water Pipe work

Cold water of a suitable standard (see section 4.2) should be introduced to the system by connecting pipe B (Fig 3.1) using appropriate fittings.

Pipe work Connections

Connections to the cylinder unit should be made using the 22 mm or 28 mm compression as appropriate.

Do not over-tighten compression fittings as this will lead to deformation of the olive ring and potential leaks.

Insulation of Pipe work

- All exposed water pipe work should be insulated to prevent unnecessary heat loss and condensation. To prevent condensate entering the cylinder unit, the pipe work and connections at the top of the cylinder unit should be carefully insulated.
- Cold and hot water pipe work should not be run close together where possible, to avoid unwanted heat transfer.
- Pipe work between outdoor heat pump unit and cylinder should be insulated with suitable pipe insulation material with a thermal conductivity of 0.04 W/m.K.

Filling the System (Primary Circuit)

Filling

1. Check all connections including factory fitted ones are tight.
2. Insulate pipe work between cylinder and outdoor unit.
3. Thoroughly clean and flush, system of all debris. (see section 4.2 for detailed instructions.)
4. Fill cylinder with potable water. Fill primary heating circuit with water and suitable anti-freeze and inhibitor as necessary. **Always use a filling loop with double check valve when filling the primary circuit to avoid back flow contamination of water supply.**

- Anti-freeze should always be used for package systems. It is the responsibility of the installer to decide if anti-freeze solution should be used in split systems depending on each site's conditions. Anti – freeze solution should always be used in package systems. Corrosion inhibitor should be used in both split and package systems.
- When connecting metal pipes of different materials insulate the joints to prevent a corrosive reaction taking place which will damage the pipework.

5. Check for leaks. If leaks are found, retighten the screws on the connections.
6. Pressurise system to 1 bar.
7. Release all trapped air using air vents during and following heating period.
8. Top up with water as necessary. (If pressure is below 1 bar)

Sizing Expansion Vessels

To size the expansion vessel for the heating circuit the following formula and graph can be used.

$$V = \frac{\epsilon \times G}{1 + \frac{P_1 + 0.098}{P_2 + 0.098}}$$

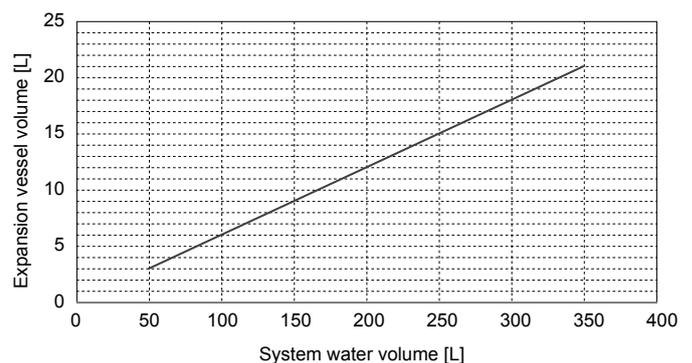
Where;

- V : Necessary expansion vessel volume
- ϵ : Water expansion coefficient
- G : Total volume of water in the system
- P₁ : Expansion vessel setting pressure
- P₂ : Max pressure during operation

Graph below is for the following values

- ϵ : at 65 °C = 0.0198
- P₁ : 0.1 MPa
- P₂ : 0.3 MPa
- *A 30% safety margin has been added.

Expansion vessel sizing



<Figure 4.3.1>

4 Installation

Water Circulation Pump Characteristics

Pump speed can be selected on the pump (see <Figure 4.3.2>).

Adjust the pump speed setting so that the flow rate in the primary circuit is appropriate for the outdoor unit installed see Table 4.3.1. It may be necessary to add an additional pump to the system depending on the length and lift of the primary circuit.

<Second pump >

If a second pump is required for the installation please read the following carefully.

If a second pump is used in the system it can be positioned in 2 ways.

The position of the pump influences which terminal of the FTC3 the signal cable should be wired to. If the additional pump(s) have current greater than 1A please use appropriate relay. Pump signal cable can either be wired to TBO.1 1-2 or CNP1 but not both.

Option 1 (Space heating only)

If the second pump is being used for the heating circuit only then the signal cable should be wired to TBO.1 terminals 3 and 4 (OUT2). In this position the pump can be run at a different speed to the cylinder unit's in-built pump.

Option 2 (Primary circuit DHW and space heating)

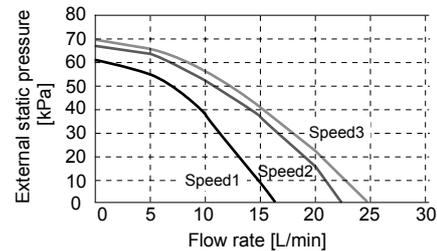
If the second pump is being used in the primary circuit between the cylinder unit and the outdoor unit (Package system ONLY) then the signal cable should be wired to TBO.1 terminals 1 and 2 (OUT1). In this position the pump speed **MUST** match the speed of the cylinder unit's in-built pump.

Outdoor heat pump unit		Water flow rate range [L/min]
Packaged	PUHZ-W50	7.1 - 14.3
	PUHZ-W85	10.0 - 25.8
	PUHZ-WH112	14.4 - 27.7
	PUHZ-WH140	17.9 - 27.7
Split	PUHZ-RP35	7.1 - 11.8
	PUHZ-RP50	7.1 - 17.2
	PUHZ-RP60	8.6 - 20.1
	PUHZ-(H)RP71	10.2 - 22.9
	PUHZ-(H)RP100	14.4 - 27.7
	PUHZ-(H)RP125	17.9 - 27.7
	PUHZ-RP140	20.1 - 27.7

<Table 4.3.1>

* If the water flow rate is less than 7.1 L/min, the flow switch will be activated.
If the water flow rate exceeds 27.7 L/min, the flow speed will be greater than 1.5 m/s, which could corrode the pipes.

Water circulation pump characteristics



<Figure 4.3.2>

Safety Device Connections

The pressure relief valve, situated at the top of the cylinder unit, and the temperature and pressure relief valve*, situated part way down the tank on the right hand side, both need appropriate discharge pipe work. In accordance with building regulations a tundish must be fitted into the pipework within 500 mm of the safety device. Due to the distance between the two safety devices it is necessary to fit each safety device with its own tundish before you run the pipework together to a safe discharge (see Figure 4.3.3). The right side panel has a window so that connection can be made to the temperature and pressure relief valve. If you wish to make the connection in a different position you will have to cut a hole in the side panel yourself. However it remains necessary that the drainage parameters outlined in the appropriate building regulations are complied with.

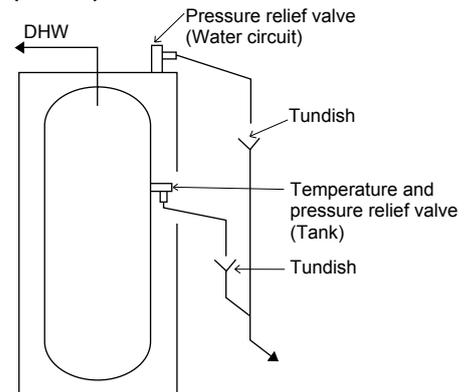
*Temperature and pressure relief valve fitted on EHPT20X-VM2HA ONLY.

Diagram part No.	Description	Connection size	Connection type
2	Pressure relief valve	Rc 1/2	Female
6	Temperature and pressure relief valve	15 mm	Compression

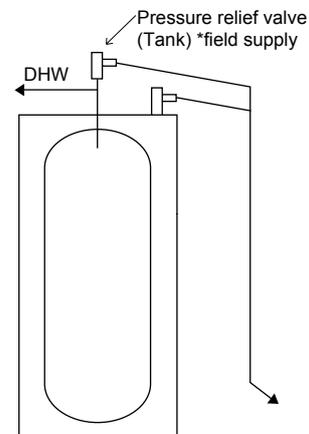
<Table 4.3.2>

Always refer to local regulations when installing discharge pipework. Install discharge pipe work in a frost-free environment. It is necessary to provide appropriate drainage from the pressure relief valve situated on top of the cylinder to prevent damage to the unit and the surrounding area from any steam or hot water released. Relief valves **MUST NOT** be used for any other purpose.

EHPT20X-VM2HA (for UK)



Other models



<Figure 4.3.3>

For UK use WK01UK-E kit, for other countries please see below;

- A field supplied pressure relief valve must be installed in accordance with local and national regulations. Maximum opening pressure must be ≤10 bar.
- Any discharge pipework should be capable of withstanding discharge of hot water. Discharge pipework should be installed in a continuously downward direction. Discharge pipework must be left open to the environment.

4 Installation

4.4 Safety Device Discharge Arrangements (G3)

The following instructions are a requirement of British building regulations and must be adhered to. For other countries please refer to local legislation. If you are in any doubt please seek advice from local building planning office.

1. Position the inlet control group so that discharge from both safety valves can be joined together via a 15 mm end feed Tee.
2. Connect the tundish and route the discharge pipe as shown in Figure 4.4.1.
3. The tundish should be fitted vertically and as close to the safety device as possible and within 500 mm of the device.
4. The tundish should be visible to occupants and positioned away from electrical devices.
5. The discharge pipe (D2) from the tundish should terminate in a safe place where there is no risk to persons in the vicinity of the discharge, be of metal construction and:

A) Be at least one pipe size larger than the nominal outlet size of the safety device unless its total equivalent hydraulic resistance exceeds that of a straight pipe 9 m long i.e. discharge pipes between 9 m and 18 m equivalent resistance length should be at least two sizes larger than the nominal outlet size of the safety device, between 18 and 27 m at least 3 sizes larger, and so on. Bends must be taken into account in calculating the flow resistance. Refer to Figure 4.4.1, Table 4.4.1 and the worked example. An alternative approach for sizing discharge pipes would be to follow BS 6700: 1987 specification for design installation, testing and maintenance of services supplying water for domestic use within buildings and their cartilages.

B) Have a vertical section of pipe at least 300 mm long, below the tundish before any elbows or bends in the pipe work.

C) Be installed with a continuous fall.

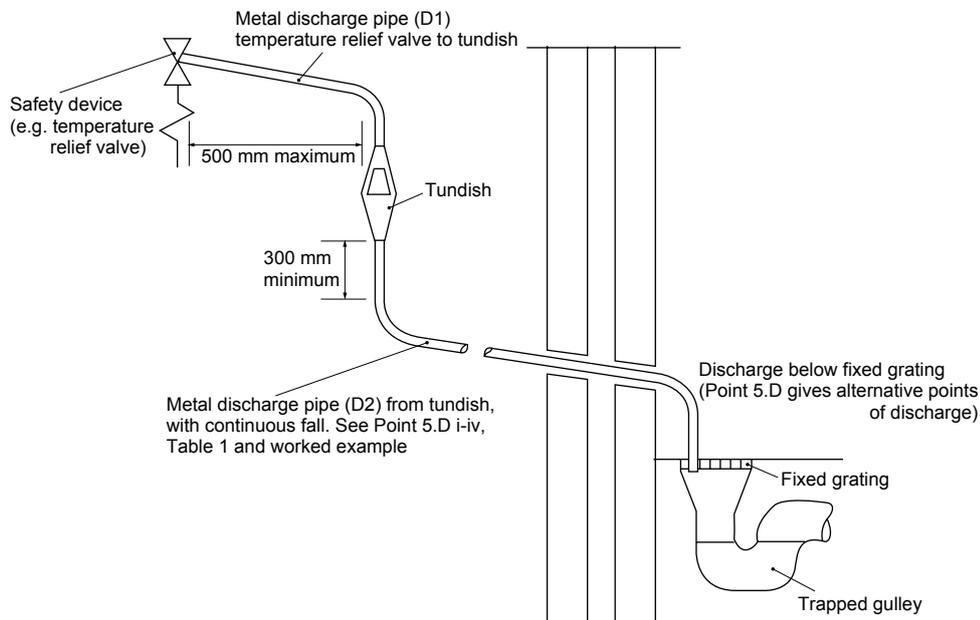
D) Have discharges visible at both the tundish and the final point of discharge but where this is not possible or is practically difficult there should be clear visibility at one or other of these locations. Examples of acceptable discharge arrangements are:

- i. Ideally below a fixed grating and above the water seal in a trapped gully.
- ii. Downward discharges at low level; i.e. up to 100 mm above external surfaces such as car parks, hard standings, grassed areas etc. are acceptable providing that where children may play or otherwise come into contact with discharges a wire cage or similar guard is positioned to prevent contact, whilst maintaining visibility.
- iii. Discharges at high level; e.g. into a metal hopper and metal down pipe with the end of the discharge pipe clearly visible (tundish visible or not) or onto a roof capable of withstanding high temperature discharges of water and 3 m from any plastics guttering system that would collect such discharges (tundish visible).
- iv. Where a single pipe serves a number of discharges, such as in blocks of flats, the number served should be limited to not more than 6 systems so that any installation discharging can be traced reasonably easily. The single common discharge pipe should be at least one pipe size larger than the largest individual discharge pipe (D2) to be connected. If unvented hot water storage systems are installed where discharges from safety devices may not be apparent i.e. in dwellings occupied by blind, infirm or disabled people, consideration should be given to the installation of an electronically operated device to warn when discharge takes place.

Note: The discharge will consist of scalding water and steam. Asphalt, roofing felt and nonmetallic rainwater goods may be damaged by such discharges.

Worked example: The example below is for a G½ temperature relief valve with a discharge pipe (D2) having 4 No. elbows and length of 7 m from the tundish to the point of discharge.

From Table 1: Maximum resistance allowed for a straight length of 22 mm copper discharge pipe (D2) from a G½ temperature relief valve is: 9.0 m subtract the resistance for 4 No. 22 mm elbows at 0.8 m each = 3.2 m. Therefore the maximum permitted length equates to: 5.8 m. 5.8 m is less than the actual length of 7 m, therefore calculate the next largest size. Maximum resistance allowed for a straight length of 28 mm pipe (D2) from a G½ temperature relief valve equates to: 18 m
 Subtract the resistance for 4 No. 28 mm elbows at 1.0 m each = 4 m. Therefore the maximum permitted length equates to: 14 m. As the actual length is 7 m, a 28 mm (D2) copper pipe will be satisfactory.



<Figure 4.4.1>

Valve outlet size	Minimum size of discharge pipe D1	Minimum size of discharge pipe D2 from tundish	Maximum resistance allowed, expressed as a length of straight pipe (no elbows or bends)	Resistance created by each elbow or bend
G 1/2	15 mm	22 mm	Up to 9 m	0.8 m
		28 mm	Up to 18 m	1.0 m
		35 mm	Up to 27 m	1.4 m
G 3/4	22 mm	28 mm	Up to 9 m	1.0 m
		35 mm	Up to 18 m	1.4 m
		42 mm	Up to 27 m	1.7 m
G1	28 mm	35 mm	Up to 9 m	1.4 m
		42 mm	Up to 18 m	1.7 m
		54 mm	Up to 27 m	2.3 m

<Table 4.4.1>

4 Installation

4.5 Refrigerant Pipe work (Split Model Systems only)

Installation of refrigerant pipe work **MUST** only be done by a technician with relevant qualifications. Installation requirements may differ depending on the outdoor unit selected. Please also refer to outdoor unit installation manual when connecting refrigerant pipe work.

Gas side pipe size (mm)	Liquid side Pipe size (mm)
ø15.88	ø9.52

■ Precautions

For devices that use R410A refrigerant

- Use ester oil, ether oil or alkylbenzene oil (small amount) as the refrigeration oil applied to the flared sections.
- Use C1220 copper phosphorus for copper and copper alloy seamless pipes, to connect the refrigerant pipes. Use refrigerant pipes with the thicknesses specified in the table below. Make sure the insides of the pipes are clean and do not contain any harmful contaminants such as sulfuric compounds, oxidants, debris, or dust.

⚠ Warning:

When installing or moving the air conditioner, use only the specified refrigerant (R410A) to charge the refrigerant lines. Do not mix it with any other refrigerant and do not allow air to remain in the lines. Air enclosed in the lines can cause pressure peaks resulting in a rupture and other hazards.

	RP35, 50	RP60-140/HRP71-125
Liquid pipe	ø6.35 thickness 0.8 mm	ø9.52 thickness 0.8 mm
Gas pipe	ø12.7 thickness 0.8 mm	ø15.88 thickness 1.0 mm

- Do not use pipes thinner than those specified above.

■ Connecting pipes (Figure 4.5.1)

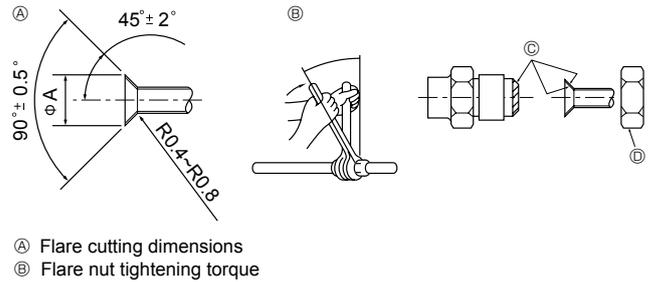
- When commercially available copper pipes are used, wrap liquid and gas pipes with commercially available insulation materials (heat-resistant to 100 °C or more, thickness of 12 mm or more).
- Apply thin layer of refrigerant oil to pipe and joint seating surface before tightening flare nut.
- Use two wrenches to tighten piping connections.
- Use refrigerant piping insulation to insulate indoor unit connections.

ⓐ Flare nut tightening torque

Copper pipe O.D. (mm)	Flare nut O.D. (mm)	Tightening torque (N·m)
ø6.35	17	14 - 18
ø6.35	22	34 - 42
ø9.52	22	34 - 42
ø12.7	26	49 - 61
ø12.7	29	68 - 82
ø15.88	29	68 - 82
ø15.88	36	100 - 120

ⓐ Apply refrigerating machine oil over the entire flare seat surface.

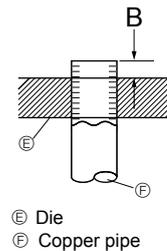
ⓑ Use correct flare nuts matching the pipe size of the outdoor unit.



<Figure 4.5.1>

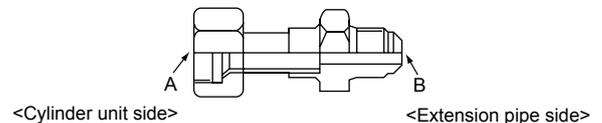
ⓐ Flare cutting dimensions

Copper pipe O.D. (mm)	Flare dimensions φA dimensions (mm)
ø6.35	8.7 - 9.1
ø9.52	12.8 - 13.2
ø12.7	16.2 - 16.6
ø15.88	19.3 - 19.7



<Figure 4.5.2>

Copper pipe O.D. (mm)	B (mm)
	Flare tool for R410A Clutch type
ø6.35 (1/4")	1.0 - 1.5
ø9.52 (3/8")	1.0 - 1.5
ø12.7 (1/2")	1.0 - 1.5
ø15.88 (5/8")	1.0 - 1.5



<Figure 4.5.3>

Match the outer diameter of the refrigerant pipe between the outdoor unit and cylinder unit with that of the refrigerant pipe on the outdoor unit.

If they do not match, connect the following adapter to the refrigerant pipe on the cylinder unit.

Model name	Connected pipes diameter (mm)	Diameter A (mm)	Diameter B (mm)
PAC-SH50RJ-E	ø15.88 → ø12.7	ø15.88 (5/8 F)	ø12.7 (1/2 F)
PAC-SH30RJ-E	ø9.52 → ø6.35	ø9.52 (3/8 F)	ø6.35 (1/4 F)

4 Installation

4.6 Electrical Connection

All electrical work should be carried out by a suitably qualified technician. Failure to comply with this could lead to electrocution, fire, and death. It will also invalidate product warranty. All wiring should be according to national wiring regulations.

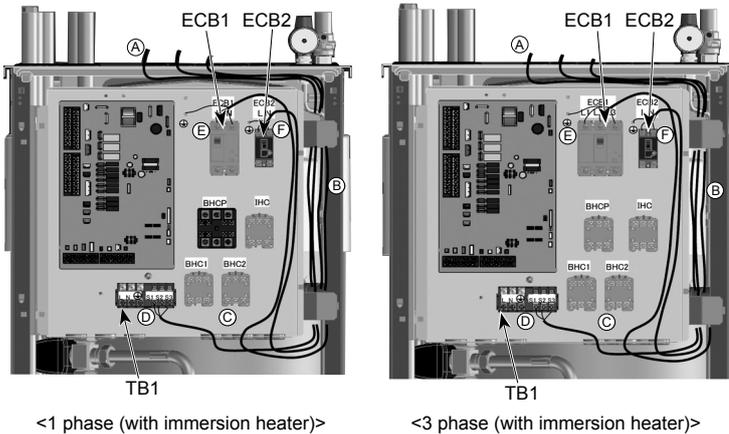
Breaker abbreviation	Meaning
ECB1	Earth leakage breaker booster heater
ECB2	Earth leakage breaker immersion heater
TB1	Terminal bed 1

The cylinder unit can be powered in two ways.

1. Power cable is run from the outdoor unit to the cylinder unit.
2. Cylinder unit has independent power source

Connections should be made to the terminals indicated in the following figures depending on the phase.

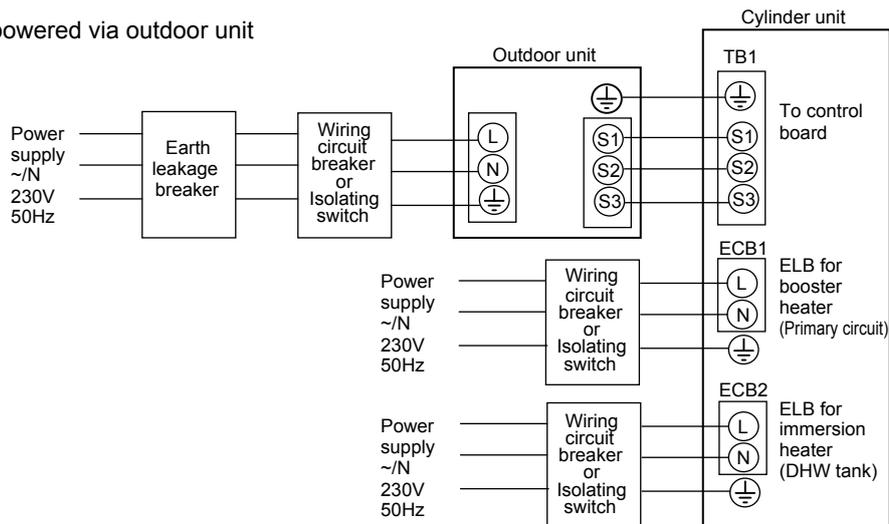
Booster heater and immersion heater should be connected independently from one another to dedicated power supplies.



- Ⓐ Locally supplied wiring should be inserted through the inlets situated on the top of the cylinder unit.
- Ⓑ Wiring should be fed down the right hand side of the electrical box and clamped in place using clips provided.
- Ⓒ The wires should then be inserted through the cable inlets on the base of the electrical box.
- Ⓓ Connect the outdoor unit – cylinder unit connecting cable to TB1.
- Ⓔ Connect the power cable for the booster heater to ECB1
- Ⓕ If immersion heater is present, connect the power cable to ECB2.

Make sure that ECB1 and ECB2 are ON.

Option 1: Cylinder unit powered via outdoor unit <1 phase>



* Affix label A that is included with the manuals near each wiring diagram for cylinder unit and outdoor units.

<Figure 4.6.1>
Electrical connections 1 phase

Description	Power supply	Capacity (Indoor unit Ref.)	Breaker	Wiring
Booster heater (Primary circuit)	~/N 230 V 50 Hz	2 kW (E*****-VM2**)	16 A *1	2.5 mm ²
		6 kW (E*****-VM6**)	32 A *1	6.0 mm ²
Immersion heater (DHW tank)	~/N 230 V 50 Hz	3 kW (E*****-VM*H*)	16 A *1	2.5 mm ²

Wiring No. x size (mm ²)	Cylinder unit - Outdoor unit	*2	3 × 1.5 (polar)
	Cylinder unit - Outdoor unit earth	*2	1 × Min. 1.5
Circuit rating	Cylinder unit - Outdoor unit S1 - S2	*3	AC230V
	Cylinder unit - Outdoor unit S2 - S3	*3	DC24V

*1. A breaker with at least 3.0 mm contact separation in each pole shall be provided. Use earth leakage breaker (NV). The breaker shall be provided to ensure disconnection of all active phase conductors of the supply.

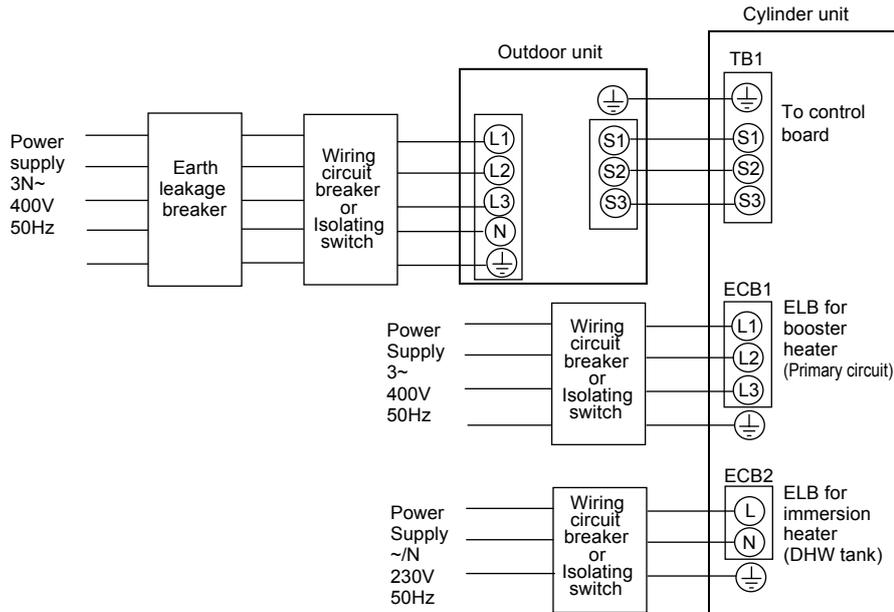
- *2. Max. 45 m
If 2.5 mm² used, Max. 50 m
If 2.5 mm² used and S3 separated, Max. 80 m
- *3. The values given in the table above are not always measured against the ground value.

Notes:

1. Wiring size must comply with the applicable local and national codes.
2. Indoor unit/outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)
Indoor unit power supply cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60227 IEC 53)
3. Install an earth longer than other cables.

4 Installation

<3 phase>



* Affix label A that is included with the manuals near each wiring diagram for cylinder unit and outdoor units.

<Figure 4.6.2>
Electrical connections 3 phase

Description	Power supply	Capacity (Indoor unit Ref.)	Breaker	Wiring
Booster heater (Primary circuit)	3~ 400V 50Hz	9 kW	16 A *1	2.5 mm ²
Immersion heater (DHW tank)	~/N 230 V 50 Hz	3kW (E*****-VM*H*)	16 A *1	2.5 mm ²

Wiring No. x size (mm ²)	Cylinder unit - Outdoor unit	*2	3 × 1.5 (polar)
	Cylinder unit - Outdoor unit earth	*2	1 × Min. 1.5
Circuit rating	Cylinder unit - Outdoor unit S1 - S2	*3	AC230V
	Cylinder unit - Outdoor unit S2 - S3	*3	DC24V

- *1. A breaker with at least 3.0 mm contact separation in each pole shall be provided. Use earth leakage breaker (NV).
The breaker shall be provided to ensure disconnection of all active phase conductors of the supply.
- *2. Max. 45 m
If 2.5 mm² used, Max. 50 m
If 2.5 mm² used and S3 separated, Max. 80 m
- *3. The values given in the table above are not always measured against the ground value.

- Notes:**
1. Wiring size must comply with the applicable local and national codes.
 2. Indoor unit/outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)
Indoor unit power supply cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60227 IEC 53)
 3. Install an earth longer than other cables.

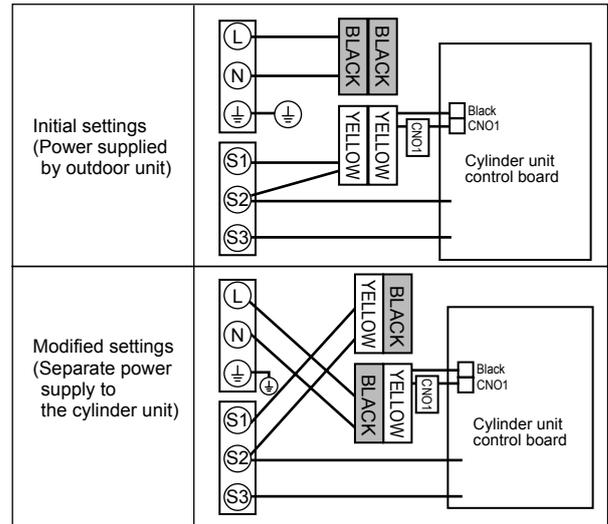
4 Installation

Option2: Cylinder unit powered by independent source.

If the cylinder and outdoor units have separate power supplies, the following requirements MUST be carried out:

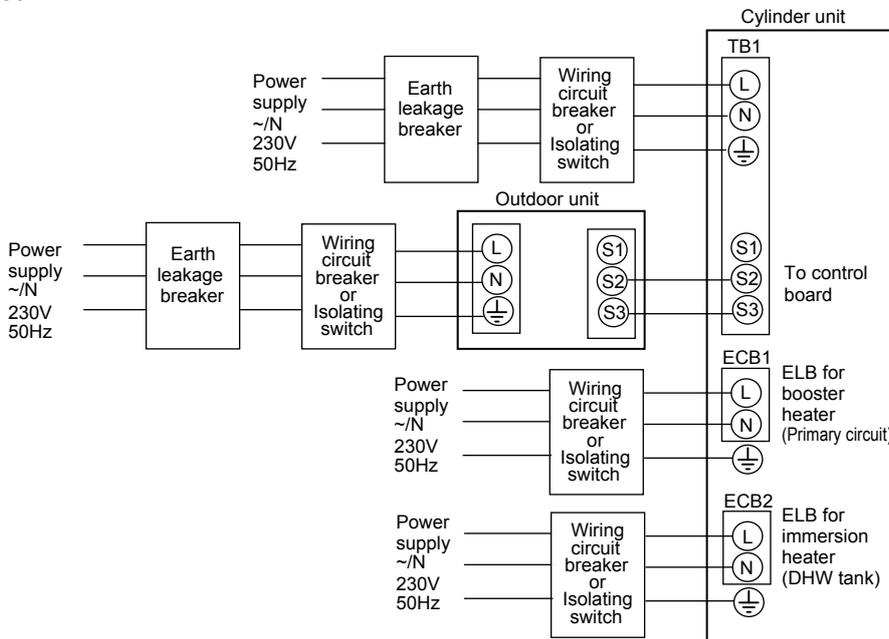
- Cylinder unit electrical box connector connections changed (see Figure 4.6.3)
- Outdoor unit DIP switch settings changed to SW8-3 ON

If the cylinder power supply terminal kit is used some of the wiring in the electrical box will need to be altered as shown in Figure 4.6.4.



<Figure 4.6.3>

<1 phase>



* Affix label B that is included with the manuals near each wiring diagram for cylinder unit and outdoor units.

<Figure 4.6.4>

Electrical connections 1 phase

Description	Power supply	Capacity (Indoor unit Ref.)	Breaker	Wiring
Booster heater (Primary circuit)	~N 230 V 50 Hz	2 kW (E*****-VM2**)	16 A *1	2.5 mm ²
		6 kW (E*****-VM6**)	32 A *1	6.0 mm ²
Immersion heater (DHW tank)	~N 230 V 50 Hz	3kW (E*****-VM*H*)	16 A *1	2.5 mm ²

Cylinder unit power supply		~N 230 V 50 Hz
Cylinder unit input capacity		*1
Main switch (Breaker)		16 A
Wiring No. x size (mm ²)	Cylinder unit power supply	2 x Min. 1.5
	Cylinder unit power supply earth	1 x Min. 1.5
	Cylinder unit - Outdoor unit	*2
	Cylinder unit - Outdoor unit earth	2 x Min. 0.3
Circuit rating	Cylinder unit L - N	*3
	Cylinder unit - Outdoor unit S1 - S2	*3
	Cylinder unit - Outdoor unit S2 - S3	*3
	Cylinder unit - Outdoor unit S2 - S3	*3

*1. A breaker with at least 3.0 mm contact separation in each pole shall be provided. Use earth leakage breaker (NV). The breaker shall be provided to ensure disconnection of all active phase conductors of the supply.

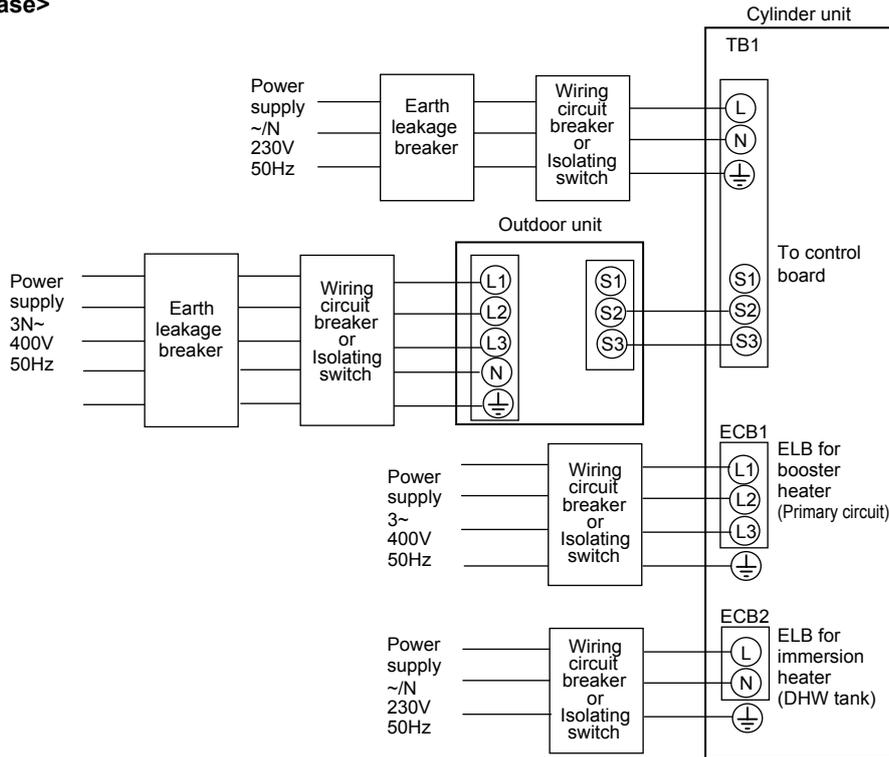
*2. Max. 120 m

*3. The values given in the table above are not always measured against the ground value.

- Notes:**
1. Wiring size must comply with the applicable local and national codes.
 2. Indoor unit/outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)
Indoor unit power supply cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60227 IEC 53)
 3. Install an earth longer than other cables.

4 Installation

<3 phase>



* Affix label B that is included with the manuals near each wiring diagram for cylinder unit and outdoor units.

<Figure 4.6.5>
Electrical connections 3 phase

Description	Power supply	Capacity (Indoor unit Ref.)	Breaker	Wiring
Booster heater (Primary circuit)	3~ 400V 50Hz	9 kW	16 A *1	2.5 mm ²
Immersion heater (DHW tank)	~/N 230 V 50 Hz	3kW (E*****-VM*H*)	16 A *1	2.5 mm ²

Cylinder unit power supply		~/N 230 V 50 Hz
Cylinder unit input capacity		*1
Main switch (Breaker)		16 A
Wiring No. x size (mm ²)	Cylinder unit power supply	2 x Min. 1.5
	Cylinder unit power supply earth	1 x Min. 1.5
Cylinder unit - Outdoor unit	*2	2 x Min. 0.3
	Cylinder unit - Outdoor unit earth	—
Circuit rating	Cylinder unit L - N	*3 AC230V
	Cylinder unit - Outdoor unit S1 - S2	*3 —
	Cylinder unit - Outdoor unit S2 - S3	*3 DC24V

*1. A breaker with at least 3.0 mm contact separation in each pole shall be provided. Use earth leakage breaker (NV). The breaker shall be provided to ensure disconnection of all active phase conductors of the supply.

*2. Max. 120 m

*3. The values given in the table above are not always measured against the ground value.

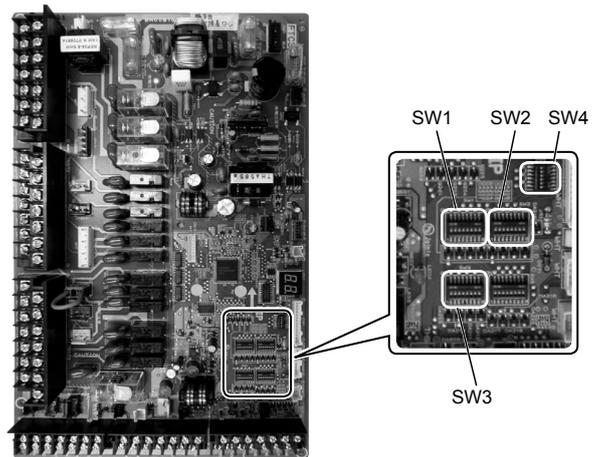
- Notes:**
1. Wiring size must comply with the applicable local and national codes.
 2. Indoor unit/outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)
Indoor unit power supply cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60227 IEC 53)
 3. Install an earth longer than other cables.

5 System Set Up

5.1 Dip Switch Functions

Located on the FTC3 printed circuit board are 5 sets of small white switches known as Dip switches. The Dip switch number is printed on the circuit board next to the relevant switches. Printed on the circuit board and on the Dip switch block itself is the word ON. To move the switch you will need to use a pin or the corner of a thin metal ruler or similar.

Dip switch settings are listed below in Table 5.1.1.



<Figure 5.1.1>

Dip switch		Function	OFF	ON	Default (Indoor unit Ref.)			
SW1	SW1-1	—	—	—	OFF			
	SW1-2	Heat pump maximum outlet water temperature	55 °C	60 °C	OFF:E*S****-*M** (*1) ON :E*P****-*M**			
	SW1-3	DHW tank	WITHOUT DHW tank	WITH DHW tank	ON			
	SW1-4	Immersion heater	WITHOUT immersion heater	WITH immersion heater	OFF:E*****-*M** ON :E*****-*M*H*			
	SW1-5	Booster heater	WITHOUT booster heater	WITH booster heater	ON			
	SW1-6	Booster heater function	For heating only	For heating and DHW	ON			
	SW1-7	Outdoor unit type	Split type	Packaged type	OFF:E*S****-*M** ON :E*P****-*M**			
	SW1-8	Wireless remote controller	WITHOUT wireless remote controller	WITH wireless remote controller	OFF			
SW2	SW2-1	Room thermostat input (IN1) logic change	Operation stop at thermostat short	Operation stop at thermostat open	OFF			
	SW2-2	Flow switch input (IN2) logic change	Failure detection at short	Failure detection at open	ON			
	SW2-3	Booster heater capacity restriction	Inactive	Active	OFF ON: EHPT20X-VM2HA			
	SW2-4	—	—	—	OFF:EH*****-*M** ON :ER*****-*M**			
	SW2-5	Temperature control interval (Room temperature control heating and cooling)	SW2-5	OFF	ON	OFF	OFF	
	SW2-6		OFF	OFF	ON	ON	OFF	
		Setting	10 min	20 min	30 min	60 min		
	SW2-7	Flow temperature upper limit (Room temperature control heating)	SW2-7	OFF	ON	OFF	ON	OFF
SW2-8	OFF		OFF	ON	ON	ON		
	Setting	35°C	40°C	50°C	60°C			
SW3	SW3-1	Flow temperature lower limit (Room temperature control heating)	SW3-1	OFF	ON	OFF	ON	ON
	SW3-2		OFF	OFF	ON	ON	OFF	
		Setting	25°C	30°C	35°C	40°C		
	SW3-3	Heating and DHW simultaneous operation	Inactive	Active	OFF			
SW3-4~8	—	—	—	OFF				
SW4	SW4-1~4	—	—	—	OFF			
	SW4-5	Emergency mode (Heater only operation)	Normal	Emergency mode (Heater only operation) (To be activated only when powered ON)	OFF (*2)			
	SW4-6	—	—	—	OFF			

<Table 5.1.1>

- Notes:**
- *1. For packaged model system max outlet water temperature is always 60°C so default Dip switch SW1-2 is ON. For split model system the max outlet water temperature is usually 55°C except in the case of PUHZ-HRP outdoor model where max outlet water temperature is 60°C and DIP switch SW1-2 should be changed to ON.
 - *2. If emergency mode is no longer required, please turn off both outdoor and indoor unit power supply before returning SW4-5 to OFF position.

5 System Set Up

5.3 Remote Controller Options

The cylinder unit comes factory fitted with a main controller. This incorporates a thermistor for temperature monitoring and a graphical user interface to enable set-up, view current status and input scheduling functions. The main controller is also used in servicing through the password protected service menus.

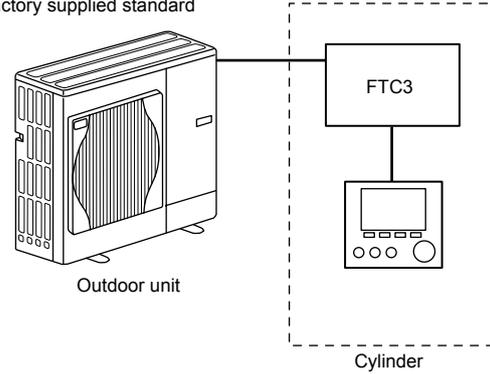
To provide the best efficiency Mitsubishi Electric recommends using automatic adaptation function based on room temperature. To use this function a room thermistor needs to be present in a main living area. This can be done in a number of ways the most convenient are detailed below.

Refer to heating and cooling section of this manual for instructions on how to set compensation curve, flow temp or room temp (Auto adaptation).

For instructions on how to set the thermistor input for the FTC3 please refer to initial settings section.

The factory setting for space heating(/cooling) is room temp (auto adaptation). If there is no room sensor present in the system, this setting must be changed to either compensation curve mode or flow temp mode.

Factory supplied standard



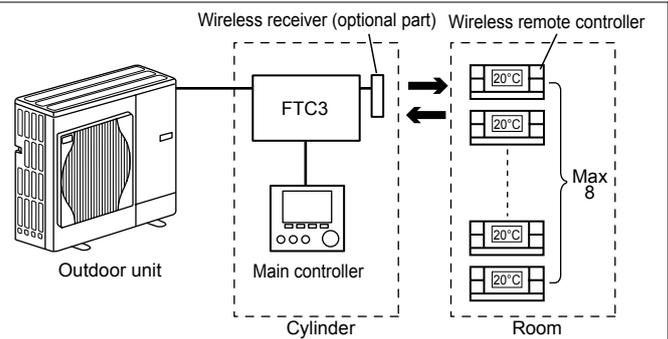
Control option A

This option features the main controller and the Mitsubishi Electric wireless remote controller. The wireless remote controller is used to monitor room temperature and can be used to make changes to the space heating settings, boost DHW and switch to holiday mode without having to directly use the main controller.

If more than one wireless remote controller is used, the most recent temperature settings entered will be used regardless of which controller is used to enter the settings.

The wireless receiver must be connected to the FTC3 as detailed in the wireless controller instruction manual.

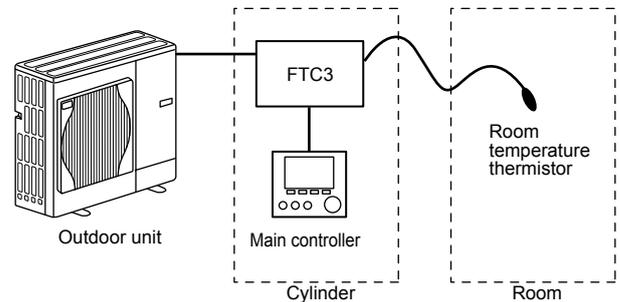
DIP SW1-8 should be ON. Before operation wireless controller should be configured to transmit and receive data as detailed in the wireless controller installation manual.



Control option B

This option features the main controller and the Mitsubishi Electric thermistor wired to the FTC3. The thermistor is used to monitor room temperature but can not make any changes in control operation. Any changes to DHW must be made using main controller mounted on the cylinder unit.

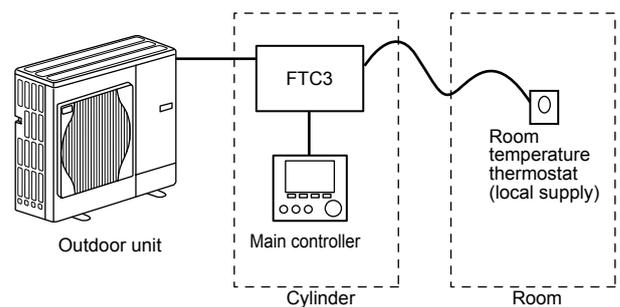
The thermistor is wired to the FTC3 using TH1 terminal on the terminal block TBI.1. Only 1 room temperature thermistor can be connected to the FTC3 at 1 time.



Control option C

This option features the main controller and locally supplied thermostat wired to the FTC3. The thermostat is used to set the upper limit of space heating(/cooling). Any changes to DHW must be made using main controller mounted on the cylinder unit.

The thermostat is wired to the FTC3 using IN1 terminal on the terminal block TBI.2. Only 1 thermostat can be connected to the FTC3 at 1 time.



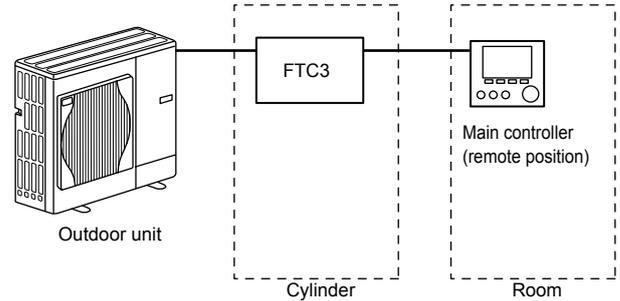
Control option D

This option features the main controller being removed from the cylinder unit and situated in a different room. All features of the main controller are still available and the in-built thermistor can be used for monitoring the temperature of the room in which it is installed for Auto Adaptation function.

The main controller and the FTC3 are connected by a 2 core, 0.3 mm², non polar cable (local supply) maximum length of 500 m.

If using the sensor in the main controller it should be detached from cylinder unit. Otherwise it will detect the temperature of cylinder unit instead of room temperature. This will influence the output of the space heating.

Mitsubishi Electric main control cover blank should be used to fill the resultant gap on the cylinder left by the removal of the control panel.

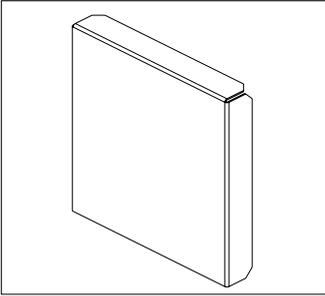


5 System Set Up

Remote Installation of Main Controller

The following instructions are related to a system controlled as in Control option D.

<Accessory>

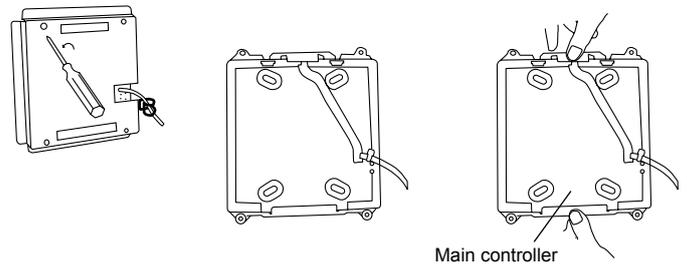


Main controller cover

<Removing the main controller from the cylinder unit>

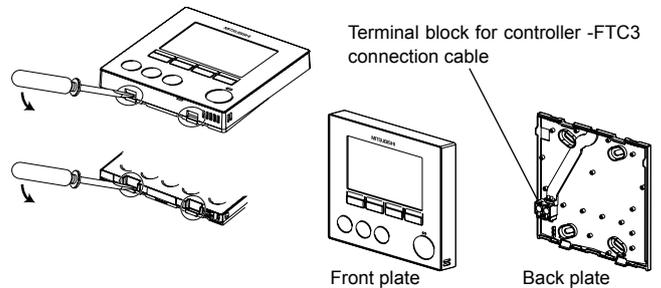
1. Open front panel of cylinder unit.
2. Remove the four screws from the metal back plate of main controller using a screwdriver.
3. Untwist wire clip and lift off the metal back plate.
4. Gently pull apart the clips holding the main controller in place. Be careful not to use too much force as this may break the holding clips.
5. Lift out the main controller from the front panel of the cylinder unit.

After removing the main controller, fill the resulting hole using the main controller cover.



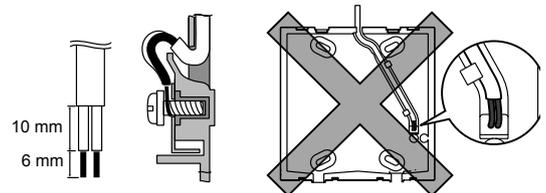
<Figure 5.3.1>
Removing main controller

6. Separate the back and front panel using a flat head screwdriver as shown in Figure 5.3.



<Figure 5.3.2>
Opening the main controller

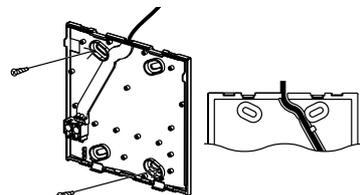
7. Fix the 2 core cable from the FTC3 into the terminal. Ensure the wires make good contact and are securely screwed into the terminal block.
8. The inner core wires should not be visible from the outside of the back plate.
9. The sheathed cable should be pressed into the sunken channel so it is flush with the base plate.
10. Once the connection cable is in place screw the back plate to the wall using screws suitable for use on the chosen wall (local supply).
11. Finally replace the front cover plate.



<Figure 5.3.3>
Securing the connection cable

Note:

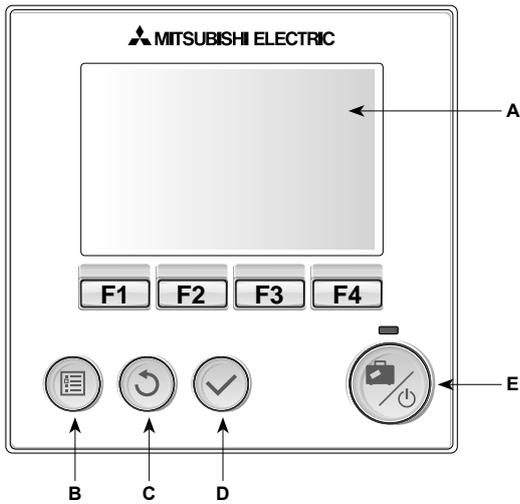
Wiring for main controller cable shall be (5 cm or more) apart from power source wiring so that it is influenced by electric noise from power source wiring. (Do not insert main controller cable and power source wiring in the same conduit.)



<Figure 5.3.4>
Securing the base plate to the wall

5 System Set Up

5.4 Main Controller



<Main controller parts>

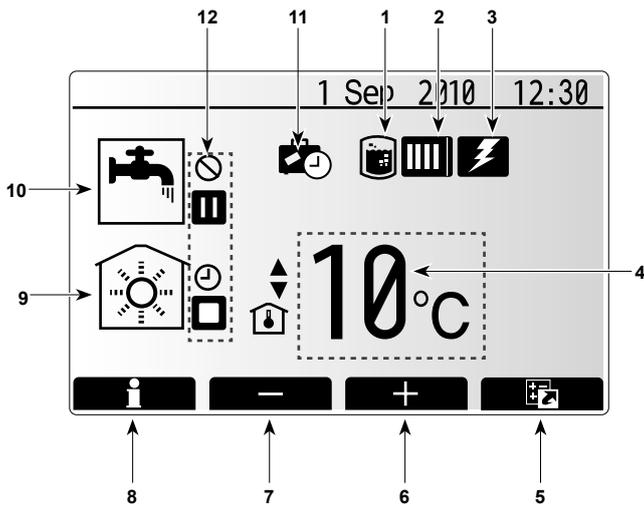
Letter	Name	Function
A	Screen	Screen in which all information is displayed
B	Menu	Access to system settings for initial set up and modifications.
C	Back	Return to previous menu.
D	Confirm	Used to select or save. (Enter key)
E	Power/Holiday	If system is switched off pressing once will turn system on. Pressing again when system is switched on will enable Holiday Mode. Holding the button down for 3 secs will turn the system off. (*1)
F1-4	Function keys	Used to scroll through menu and adjust settings. Function is determined by the menu screen visible on screen A.

*1

When the system is switched off or the power supply is disconnected, the cylinder protection functions (e.g. freeze stat. function) will NOT operate. Please beware that without these safety functions in operation the cylinder may be damaged.

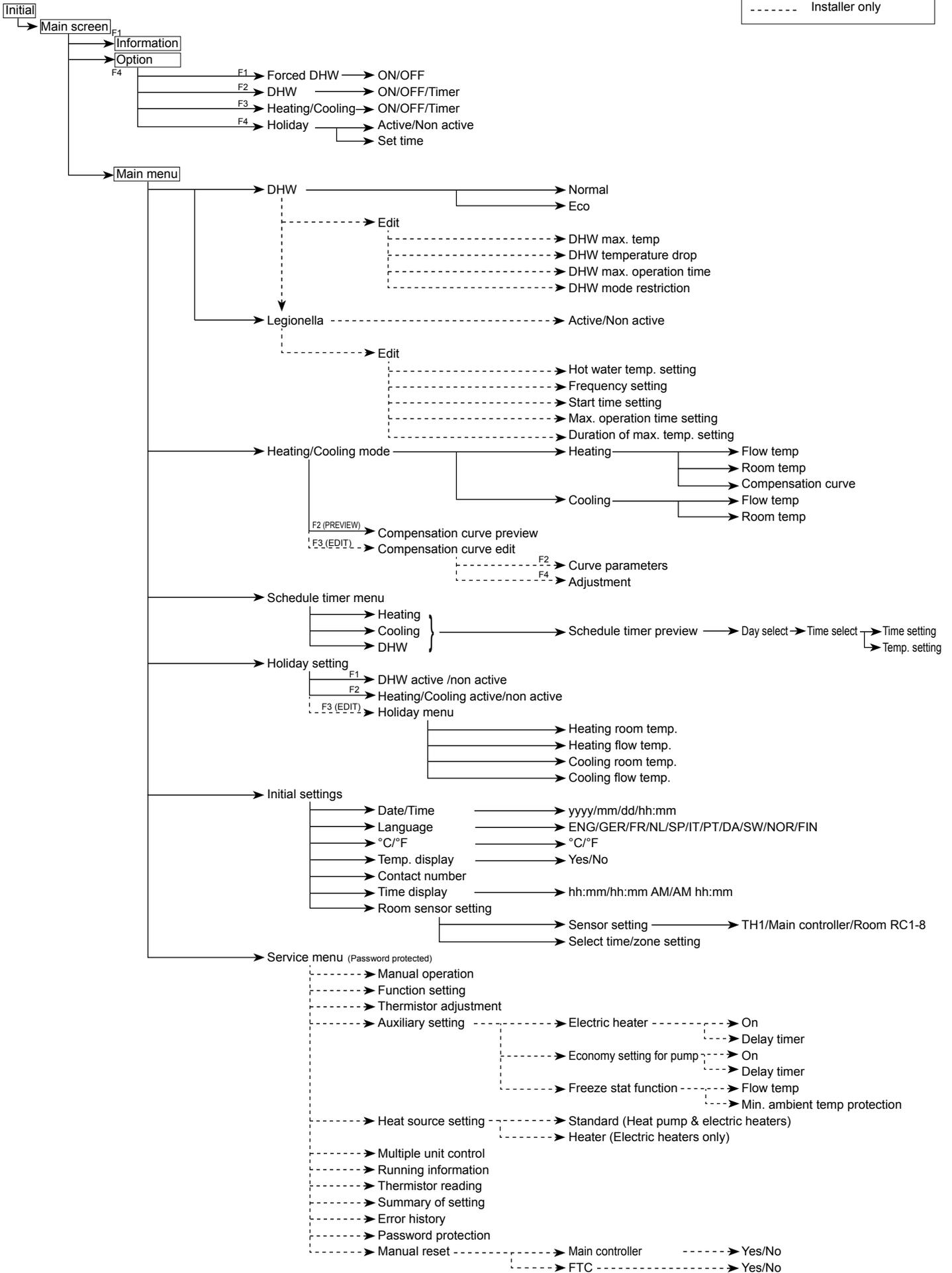
<Main screen icons>

	Icon	Description				
1	Legionella prevention	When this icon is displayed 'Legionella prevention mode' is active.				
2	Heat pump	When this icon is displayed the 'Heat pump' is in use.				
3	Electric heater	When this icon is displayed the 'Electric heaters' are in use.				
4	Target temperature	<table border="1"> <tr> <td>🔥</td> <td>Target flow temperature</td> </tr> <tr> <td>🏠</td> <td>Target room temperature</td> </tr> </table>	🔥	Target flow temperature	🏠	Target room temperature
🔥	Target flow temperature					
🏠	Target room temperature					
5	OPTION	Pressing the function button below this icon will display the quick view menu.				
6	+	Increase desired temperature.				
7	-	Decrease desired temperature.				
8	Information	Pressing the function button below this icon displays the information screen.				
9	Space heating (cooling) mode	<table border="1"> <tr> <td>🏠</td> <td>Heating mode</td> </tr> <tr> <td>❄️</td> <td>Cooling mode (This mode is not available on all models)</td> </tr> </table>	🏠	Heating mode	❄️	Cooling mode (This mode is not available on all models)
🏠	Heating mode					
❄️	Cooling mode (This mode is not available on all models)					
10	DHW mode	Normal or ECO mode				
11	Holiday mode	When this icon is displayed 'Holiday mode' activated.				
12	⌚	Timer				
	🚫	Prohibited				
	⏸️	Stand-by				
	⏹️	Stop				
	▶️	Operating				



5 System Set Up

<Main Controller Menu Tree>



5 System Set Up

■ Setting the Main Controller

After the power has been connected to the outdoor and cylinder units (See chapter 4.6) the initial system settings can be entered via the main controller.

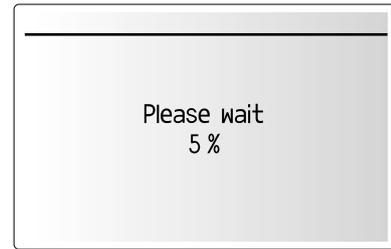
1. Power supply

- i. Check all breakers and other safety devices are correctly installed and turn on power to the system.
- ii. Main controller will automatically start up.
Wait approximately 2 mins whilst the control menu load.

2. Controller settings

When the controller is ready a blank screen with a line running across the top will be displayed.

- i. Press button E (Power)
If this is the first time the controller has been switched on you will automatically be directed to the Initial settings menu.
- * When the system is off, freeze stat. function is not performed.



■ Initial Settings

From the initial settings menu the installer can set the language, date/time, temperature unit (°C/°F), emergency contact number, room sensor setting, and display options.

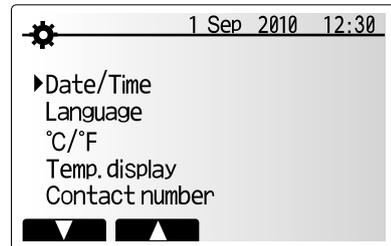
1. Use buttons F1 and F2 to move scroll through the menu list. When the title is highlighted press CONFIRM to edit.
2. Use function buttons appropriate to edit each setting then press CONFIRM to save the setting.
3. For room sensor setting it is important to choose the correct room sensor depending on the heating or cooling mode the system will operate in.

Control option (p22)	Corresponding initial settings room sensor
A	Room RC1-8 (only 1 can be selected)
B	TH1
C	N/A (Option C uses a thermostat with off/on signal only, temperature is not detected by FTC3)
D	Main controller

NOTE

If you wish to operate in time/zone mode please select this from the room sensor setting menu then edit the schedule under 'Select Time/Zone' to reflect which room sensor you want operational for the given time period.

Once the controller initial settings are complete, settings for the main modes can be entered. To return to the main settings menu screen from the initial settings screen, press the BACK button.



■ Main Settings Menu

The main settings menu can be accessed by pressing the MENU button. To reduce the risk of untrained end users altering the settings accidentally **there are two access levels** to the main settings; and the service section menu is password protected.

User Level – Short press

If the MENU button is pressed once for a short time the main settings will be displayed but without the edit function. This will enable the user to view current settings but **NOT** change the parameters.

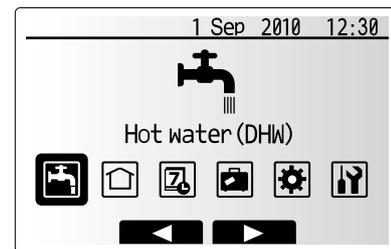
Installer Level – Long press

If the MENU button is pressed down for 3 secs the main settings will be displayed with all functionality available.

The following items can be viewed and/or edited (dependent on access level).

- Domestic Hot water (DHW)
- Heating (and Cooling)
- Schedule timer
- Holiday mode
- Initial settings
- Service (Password protected)

Use the F2 and F3 buttons to move between the icons. The highlighted icon will appear as a larger version in the centre of the screen. Press CONFIRM to select and edit the highlighted mode.

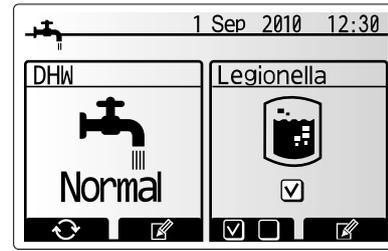


Icon	Description
	Hot water (DHW)
	Heating/Cooling
	Schedule timer
	Holiday mode
	Initial setting
	Service

5 System Set Up

Mode 1 - Domestic Hot Water (DHW)/Legionella Prevention

The domestic hot water and legionella prevention menus control the operation of domestic hot water tank heat ups.



<DHW mode settings>

1. Highlight the hot water icon and press CONFIRM.
2. Use button F1 to switch between Normal and ECO heating modes.
3. To edit the mode press F2 to display the HOT WATER (DHW) SETTING menu.
4. Use F2 and F3 keys to scroll through the menu selecting each component in turn by pressing CONFIRM. See the table below for description of each setting.
5. Enter the desired number using the function keys and press CONFIRM.

Menu subtitle	Function	Range	Unit	Default value
DHW max. temp	Desired temperature of stored hot water	40–60	°C	50
DHW max. temperature drop	Difference in temperature between DHW max. temp and the temperature at which DHW mode starts	5–30	°C	10
DHW max. operation time	Max time allowed for stored water heating DHW mode	30–120	min	30
DHW mode restriction	The time period after DHW mode when space heating has priority over DHW mode temporarily preventing further stored water heating (Only when DHW max. operation time has passed.)	30–120	min	30

<Explanation of DHW operation>

- When the tank temperature drops below the 'DHW max. temp.' set by the installer, DHW mode operates and the flow from the primary heating circuit is diverted to heat the water in the storage tank.
- When the temperature of the stored water reaches the 'DHW max. temp.' set by the installer or if the 'DHW max. operation time' set by the installer is exceeded DHW mode ceases to operate.
- Whilst DHW mode is in operation hot water is not directed to the space heating circuit.
- Directly after DHW mode operation 'DHW mode restriction' will operate. The duration of this feature is set by the installer and during its operation DHW mode can not be reactivated, allowing time for the system to deliver hot water to the space heating if required.
- After the 'DHW mode restriction' operation the DHW mode can operate again and tank heating will continue according to system demand.

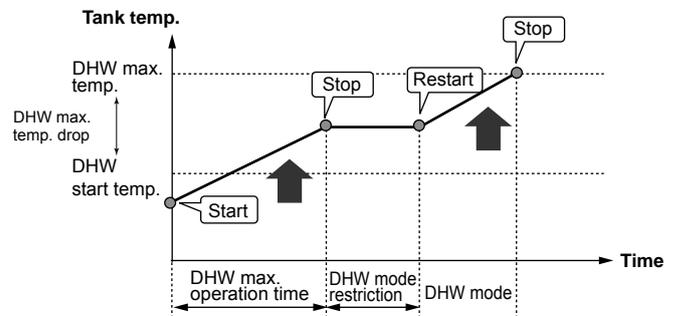
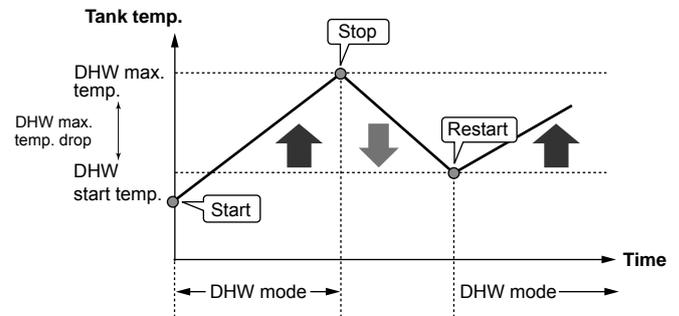
<Eco mode>

DHW mode can run in either 'Normal' or 'Eco' mode. Normal mode will heat the cylinder quickly using the full power of the heat pump. Eco mode takes a little longer to heat the cylinder but the energy used is reduced. This is because heat pump operation is restricted using signals from the FTC3 based on measured cylinder temperature.

Note:

The actual energy saved in Eco mode will vary according to outdoor temperature.

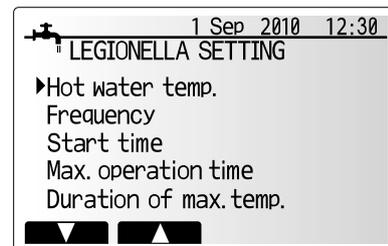
Return to the DHW/legionella prevention menu.



Legionella Prevention Mode settings

1. Use button F3 to chose legionella mode active YES/NO.
2. Use button F4 to edit the legionella function.
3. Use F2 and F3 keys to scroll through the menu selecting each subtitle in turn by pressing CONFIRM. See the table below for description of each setting.
4. Enter the desired number using the function keys and press CONFIRM.

During Legionella Prevention Mode the temperature of the stored water is increased above 60°C to inhibit legionella bacterium growth. It is strongly recommended that this is done at regular intervals. Please check local regulations for the recommended frequency of heat ups.

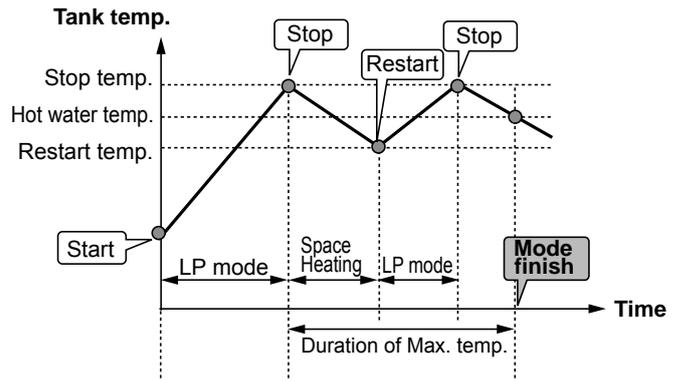


Menu subtitle	Function	Range	Unit	Default value
Legionella hot water temp.	Desired temp of stored hot water	60–70	°C	65
Frequency	Time between LP mode tank heat ups	1–30	day	15
Start time	Time when LP mode will begin	0:00–23:00	-	03:00
Max. operation time	Maximum time allowed for LP mode tank heat	1–5	hour	3
Duration of max. temp.	The time period after LP mode max. water temp has been reached	1–120	min	30

5 System Set Up

<Explanation of Legionella Prevention Mode operation>

- At the time entered by the installer 'Start time' flow useful heat from the system is diverted to heat the water in the storage tank.
- When the temperature of the stored water exceeds the 'Hot Water temp.' set by the installer (above 65°C) water is no longer diverted to the tank.
- Whilst LP mode is in operation hot water is not directed to the space heating circuit.
- Directly after LP mode operation 'Duration of max. temp.' will operate. The duration of this feature is set by the installer and during its operation stored water temperature will be monitored.
- If stored water temperature should drop to LP restart temp, LP mode will restart and water flow from the plate heat exchanger will be directed to the tank to boost the temperature. Once the set time for Duration of Max. temp. has passed LP mode will not recur for the set interval (set by installer).
- It is the responsibility of the installer to ensure the settings for legionella prevention are compliant with local and national guidelines.



(LP mode : Legionella Prevention Mode)

Please note that LP mode uses the assistance of electric heaters (if present) to supplement the energy input of the heat pump. Heating water for long periods of time is not efficient and will increase running costs. The installer should give careful consideration to the necessity of legionella prevention treatment whilst not wasting energy by heating the stored water for excessive time periods. The end user should understand the importance of this feature.
ALWAYS COMPLY WITH LOCAL AND NATIONAL GUIDANCE FOR YOUR COUNTRY REGARDING LEGIONELLA PREVENTION.

Forced DHW

The forced DHW function is used to force the system to operate in DHW mode. In normal operation the water in the DHW tank will be heated either to the set temperature or for the maximum DHW time, whichever occurs first. However should there be a high demand for hot water 'Forced DHW' function can be used to prevent the system switching to space heating (/cooling) and continue to provide DHW tank heating.

Forced DHW mode is activated by pressing button F1 when the 'Option Screen' is displayed.

Mode 2 - Heating/Cooling

The heating and cooling menus deal with space heating and cooling using either a radiator or under-floor system depending on the installation.

Cooling is only available on ERPT models. Cooling menus will not be displayed unless the cylinder unit is an ERPT model.

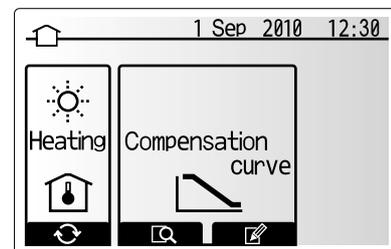
From the main settings menu

1. Use F1 and F2 buttons to highlight heating/cooling icon then press CONFIRM.
2. The heating and cooling menu will be displayed.
3. To select the sub-menu press the function button below the icon required.
E.g. for MODE change press F1

Heating/Cooling

1. Under this sub-menu the mode of heating or cooling is selected.
2. For HEATING choose between
 - Flow temperature (🔥)
 - Room temperature (🏠)
 - Compensation curve (📈)
3. For COOLING choose between
 - If using an under floor system in cooling mode the flow temperature must be selected and it should be set to avoid creating condensation.
 - Flow temperature (🔥)
 - Room temperature (🏠)
4. To choose between the different modes for heating and cooling highlight the mode preferred and press select.
5. Press the BACK button to return to the heating and cooling menu.

If compensation curve mode was selected as the heating mode please read the following instructions.



5 System Set Up

<Compensation curve setting>

1. From the heating/cooling menu select edit using the F3 function button.
2. The compensation curve setting screen will be displayed.
3. Press F2 to alter the Hi parameter (when flow temp is maximum and outdoor temp is minimum).
4. Press F3 to alter the Lo parameter (when flow temp is minimum and outdoor temp is maximum).
5. Press F4 to add an extra point (adjust).

Pressing F2-4 will cause the relevant edit screen to be displayed. Editing Lo and Hi parameters is done in the same way; please see the following for more detailed explanation of parameter editing.

In the parameter (Lo/Hi) edit screen the flow temperature and outdoor temperature for the compensation curve graph can be set and altered for the 2 extremes of Hi and Lo.

1. Press F1 and F2 to change the flow temperature (y-axis of compensation curve).
2. Pressing F1 will raise the flow temperature for the set outdoor temperature.
3. Pressing F2 will lower the flow temperature for the set outdoor temperature.
4. Press F3 and F4 to change the outdoor temperature (x-axis of compensation curve).
5. Pressing F3 will lower the outdoor temperature for the set flow temperature.
6. Pressing F4 will raise the outdoor temperature for the set flow temperature.

< Explanation of compensation curve >

During late spring and summer usually the demand for space heating is reduced. To prevent the heat pump from producing excessive flow temperatures for the primary circuit the compensation curve mode can be used to maximise efficiency and reduce running costs.

The compensation curve is used to restrict the flow temperature of the primary space heating circuit dependent on the outdoor temperature. The FTC3 uses information from both an outdoor temperature sensor and a temperature sensor on the primary circuit supply to ensure the heat pump is not producing excessive flow temperatures if the weather conditions do not require it.

<Holiday mode>

Holiday mode can be activated in 2 ways. Both methods will result in the holiday mode activation screen being shown.

Option 1.

From the main menu screen button E should be pressed. Be careful not to hold down button E for too long as this will turn off the controller and system.

Option 2.

From the main menu screen press button F4. The current settings screen will be displayed. Press button F4 again to access the holiday mode activation screen.

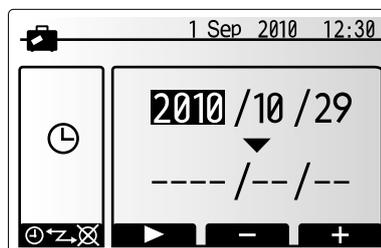
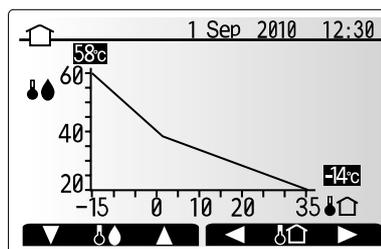
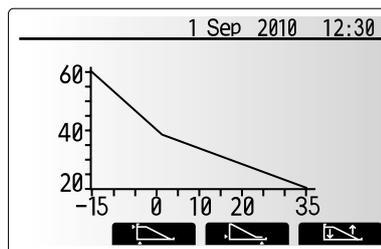
Once the holiday mode activation screen is displayed you can activate/deactivate and select the duration that you would like holiday mode to run for.

- Press button F1 to activate or deactivate holiday mode.
- Use buttons F2, F3 and F4 to input the date which you would like holiday mode to activate or deactivate for space heating (cooling).

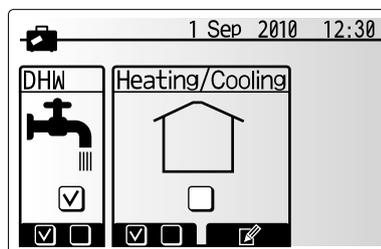
<Editing holiday mode>

To change the holiday mode settings e.g. the flow temp, you must access the holiday mode menu from the main settings menu.

1. From main menu screen press button B.
2. Use buttons F2 and F3 to scroll through menu until Holiday Mode is highlighted.
3. Press CONFIRM button.
4. The holiday mode status screen is displayed.
5. To change the flow temperature or room temperatures on heating (or cooling) mode (if available) press button F3.
6. A list of variables will be displayed. Choose the one you wish to modify using buttons F1/F2 then press CONFIRM.
7. Adjust the temperature using buttons F3 and F2 and press CONFIRM button to save changes.



Holiday Mode activation screen



Holiday Mode status screen

5 System Set Up

Mode 3 - Schedule timer

The schedule timer mode allows daily and weekly space heating/cooling and DHW patterns to be entered.

1. From the main settings menu use F2 and F3 to highlight the schedule timer icon then press CONFIRM.
2. The schedule timer sub menu will be displayed. The icons show the following modes;
 - Heating
 - Cooling [if available]
 - DHW
3. Use F2 and F3 buttons to move between mode icons press CONFIRM to be shown the PREVIEW screen for each mode.

The PREVIEW screen allows you to view the current settings. Days of the week are displayed across the top of the screen. Where day appears underlined the settings are the same for all those days underlined.

Hours of the day and night are represented as a bar across the main part of the screen. Where the bar is solid black heating/DHW (whichever is selected) is allowed.

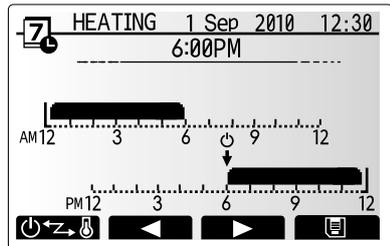
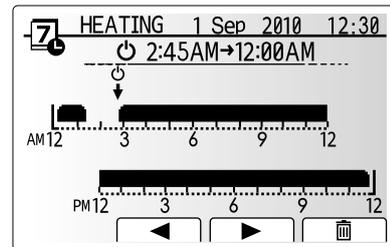
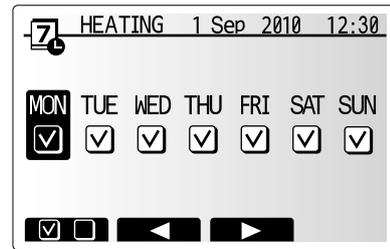
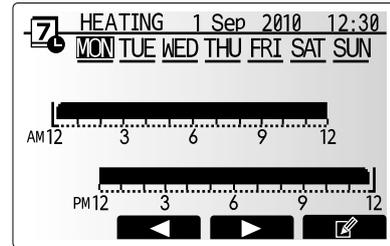
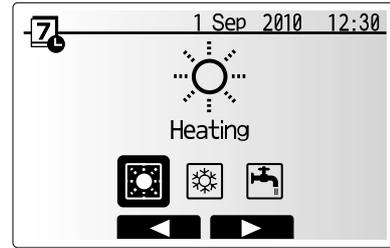
<Setting the schedule timer>

1. In the PREVIEW menu screen press F4 button.
2. First select the days of the week you wish to schedule.
3. Press F2/F3 buttons to move between days and F1 to check or uncheck the box.
4. When you have selected the days press CONFIRM.
5. The time bar edit screen will be displayed.
6. Use buttons F2/F3 to move to the point at which you do not want the selected mode to be active press CONFIRM to start.
7. Use F3 button to set the required time of inactivity the press CONFIRM.
8. You can add up to 4 periods of inactivity within a 24 hour interval.
9. Press F4 to save settings.

When scheduling heating/cooling, button F1 changes the scheduled variable between time and temperature. This enables a lower temperature to be set for a number of hours e.g. a lower temperature may be required at night when the occupants are sleeping.

Notes:

- The schedule timer for space heating and DHW are set in the same way. However for DHW only time can be used as scheduling variable.
- A small rubbish bin character is also displayed choosing this icon will delete the last unsaved action.
- It is necessary to use the SAVE function F4 button to save settings CONFIRM does NOT act as SAVE for this menu.



5 System Set Up

■ Service Menu

The service menu provides functions for use by installer or service engineer. It is NOT intended the home owner alters settings within this menu. It is for this reason password protection is required to prevent unauthorised access to the service settings.

1. From the main setting menu use F2 and F3 to highlight the service icon then press CONFIRM.
2. You will be prompted to enter a password. **THE FACTORY DEFAULT PASSWORD IS 0000.**
3. Press CONFIRM.
(It takes approx. 30 secs to load the service menu.)

The service menu is navigated using the F1 and F2 buttons to scroll through the functions. The menu is split across two screens and is comprised of the following functions;

1. Manual operation
2. Function setting
3. Thermistor adjustment
4. Auxiliary setting
5. Heat source setting
6. Multiple unit control (This function is not available for cylinder unit.)
7. Running information
8. Thermistor reading
9. Summary of setting
10. Error history
11. Password protection
12. Manual reset

In this Installation Manual instructions will be given only for the following functions;

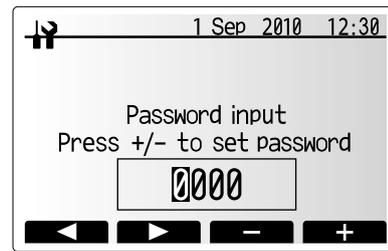
1. Auxiliary setting
2. Manual operation
3. Heat source setting
4. Password protection
5. Manual reset

Information on the other functions can be found by consulting the technical or service manuals.

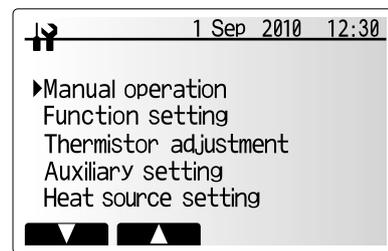
<General operation>

Many functions can not be set whilst the indoor unit is running. The installer should turn **OFF** the unit before trying to set these functions. If the installer attempts to change the settings whilst the unit is running the main controller will display a reminder message prompting the installer to stop operation before continuing. By selecting Yes the unit will cease operation and changes can be made to the service settings.

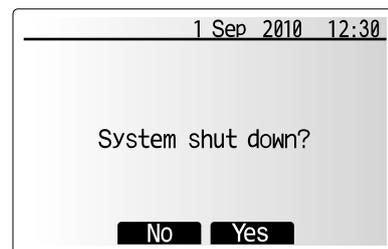
If text is displayed in white on a black background CONFIRM button must be pressed to save this choice.



Screen 1 of service menu



Screen 2 of service menu



System off prompt screen



Action requires confirmation

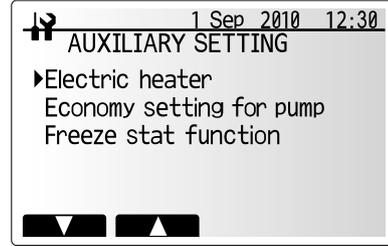
Action is confirmed

5 System Set Up

Auxiliary Setting

This function is used to set the parameters for any auxiliary parts used in the system.

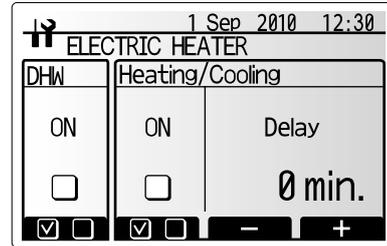
From the service menu use F1 and F2 buttons to highlight Auxiliary setting then press CONFIRM.



Auxiliary setting menu screen

<Electric heater setting>

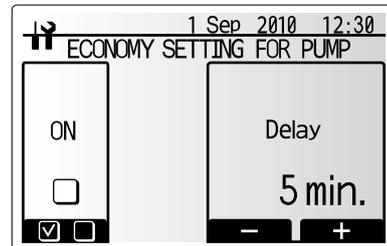
1. From the Auxiliary setting menu highlight Electric Heater.
2. Press CONFIRM.
3. The electric heater screen will be shown.
4. Press button F1 to switch ON/OFF an immersion heater.
5. Press button F2 to switch ON/OFF an booster heater for space heating.
6. Use buttons F3 and F4 to adjust the time period the booster heater will assist in space heating. (5 ~ 180 min)



Electric heater screen

<Economy settings for pump>

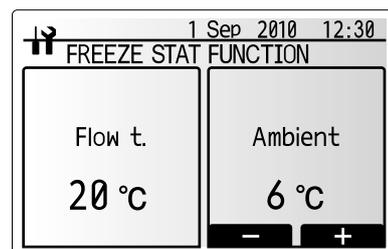
1. From the Auxiliary setting menu highlight Economy Settings for pump.
2. Press CONFIRM.
3. The economy settings for pump screen will be displayed.
4. Use button F1 to switch the pump ON/OFF.
5. Use buttons F3 and F4 to adjust the time the pump will run. (3 ~ 60 min)



Economy settings for pump screen

<Frost prevention>

1. From the Auxiliary setting menu highlight Freeze Stat Function.
2. Press CONFIRM.
3. The freeze stat function screen will be displayed.
4. Use buttons F3 and F4 to adjust the minimum outdoor temperature which freeze stat function will begin to operate. (5 ~ 20 °C) or choose *.
If asterisk (*) is chosen freeze stat function is deactivated.



5 System Set Up

<Manual operation>

During the filling of the system the pump and 3-way valve can be manually overridden using manual operation mode.

When manual operation is selected a small timer icon appears in the screen. The function selected will only remain in manual operation for a maximum of 2 hours. This is to prevent accidental permanent override of the FTC3.

1. From the service menu use F1 and F2 buttons to scroll through list until Manual Operation is highlighted.
2. Press CONFIRM.
3. Manual operation menu screen is displayed.
4. To activate manual operation press the function button under the desired part.
5. To return to service menu press MENU or BACK button.

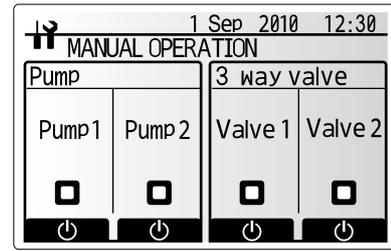
► Example

Pressing F3 button will switch manual operation mode ON for the main 3-way valve. When filling of the tank is complete the installer should access this menu again and press F3 to deactivate manual operation of the part. Alternatively after 2 hours manual operation mode will no longer be active and FTC3 will resume control of the part.

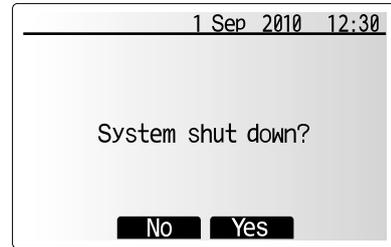
NOTE:

Manual operation and heat source setting can not be selected if the system is running. A screen will be displayed asking the installer to stop the system before these modes can be activated.

The system automatically stops 2 hours after last operation.



Manual operation menu screen

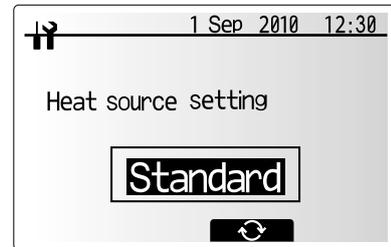


System off prompt screen

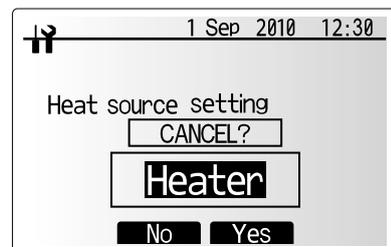
<Heat source setting>

The default heat source setting is heat pump and all electric heaters present in the system to be operational. This is referred to as Standard operation on the menu.

1. From the service menu use F1 and F2 buttons to scroll through list until Heat Source Setting is highlighted.
2. Press CONFIRM.
3. Heat source setting menu screen is displayed.
4. Press F3 button to until preferred heat source is displayed.
5. Press CONFIRM.
6. To return to service menu press MENU or BACK button.
7. If you wish to return to the service menu without saving the setting press return button. You will be asked if you are sure you wish to cancel the changes. Choose Yes or No as appropriate.



Heat source setting screen



Cancel last action screen

5 System Set Up

<Password protection>

Password protection is available to prevent unauthorised access to the service menu by untrained persons.

1. From the service menu use F1 and F2 buttons to scroll through list until *Password protection* is highlighted.
2. Press CONFIRM.
3. When password input screen is displayed use buttons F1 and F2 to move left and right between the four digits, F3 to lower the selected digit by 1, and F4 to increase the selected digit by 1.
4. When you have input your password press CONFIRM.
5. The password verify screen is displayed.
6. To verify your new password press button F3.
7. Your password is now set and the completion screen is displayed.
8. To return to service menu press MENU or BACK button.



Password input screen

<Resetting the password>

If you forget the password you entered, or have to service a unit somebody else installed, you can reset the password to the factory default of **0000**.

1. From the main settings menu scroll down the functions until Service Menu is highlighted.
2. Press CONFIRM.
3. You will be prompted to enter a password.
4. Hold down buttons F3 and F4 together for 3 secs
5. You will be asked if you wish to continue and reset the password to default setting.
6. To reset press button F3.
7. The password is now reset to **0000**.



Password verify screen

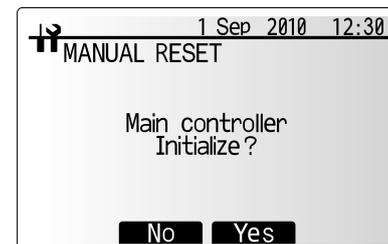
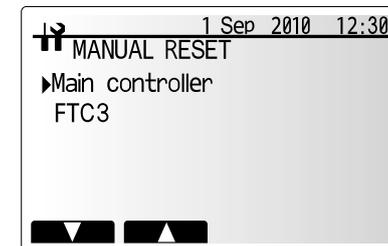


Completion screen

<Manual reset>

Should you wish to restore the factory settings at any time you should use the manual reset function. Please note this will reset ALL functions to the factory default settings.

1. From the service menu use F1 and F2 buttons to scroll through list until Manual Reset is highlighted.
2. Press CONFIRM.
3. The manual reset screen is displayed.
4. Choose either Manual Reset for FTC or Main Controller.
5. Press F3 button to confirm manual reset of chosen device.



6 Commissioning

■ Pre-commissioning Checklist

Before commissioning the cylinder system complete the following table to ensure the necessary checks are carried out.

No	System commissioning checklist				Notes
1	Installation location	Air flow around the unit	Outdoor unit	Good/Poor	
2		Maintenance access	Cylinder unit	Good/Poor	
			Outdoor unit	Good/Poor	
3	Pipe work	Total pipe length	Outdoor to indoor	m	
4		Height difference	Outdoor to indoor	m	
5		System chemically cleansed and flushed		Yes/No	
6		Insulation type and thickness			
7	Electrical wiring	Correct cables used			
8		Electrical maintenance access		Good/Poor	
9		Connection of mains power source	Outdoor unit electric cable	Type	
				Size	
			Indoor unit electric cable	Type	
				Size	
10		Connection of control cable			
11	Anti-freeze	Refer to product guidelines.		%	
12	Check pre-charge in the expansion vessel(s)			Yes/No	
13	Pressurise circuit to 1 bar			Yes/No	
14	Release air from system			Yes/No	

Outdoor unit (PACKAGE type) operation checklist

15	Outdoor unit details	Model No.		Serial No.	
16	Power source (V)	1ø	L - N		
		3ø	L1 - L2	L2 - L3	L3 - L1
17	Excessive vibration/noise	Compressor	Yes/No		
		Fan	Yes/No		
18	Unit mounted on anti-vibration pads (Tico Pads)			Yes/No	
19	Provision made for condensate removal			Yes/No	

Notes/Comments:

7 Service and Maintenance

The indoor cylinder unit is UNVENTED. Under UK law* the system must be serviced **once a year** by a qualified individual. Servicing and maintenance of the outdoor unit should only be done by a Mitsubishi Electric trained technician with relevant qualifications and experience. Any electrical work should be done by a tradesperson with the appropriate electrical qualifications. Any maintenance or

'DIY' fixes done by a non-accredited person could invalidate the Warranty and/or result in damage to the cylinder unit and injury to the person.

* Building regulations – England & Wales Part G3, Scotland P3, Northern Ireland P5. If outside of the UK please refer to local building regulations regarding unvented hot water storage.

Basic Troubleshooting for Cylinder Unit

Fault symptom	Possible cause	Solution
Cold water at tap	Direct – Booster heater cut out has triggered.	Check booster heater thermostat and press reset button if safe. Reset button is covered with white rubber cap see component parts diagram page 7 for position.
	Direct – Booster heater breaker (ECB1) has tripped.	Check the cause of the trip and reset if safe.
	Direct – The booster heater thermal cut-out has operated and can not be reset using the Manual reset button.	Check the resistance of the thermal cut out, if 0 then the connection is broken and the booster heater will have to be replaced. Please contact your Mitsubishi Electric dealer.
	Direct – Immersion heater cut out has triggered.	Check immersion heater thermostat and press reset button, located on immersion heater boss, if safe. If the heater has been operated with no water inside it may have failed, so please replace it with a new one.
	Direct – Immersion heater breaker (ECB2) has tripped.	Check the cause of the trip and reset if safe.
	Indirect – 3-way valve fault	Check plumbing/wiring to 3-way valve.
	Indirect – Heat Pump not working.	Check heat pump – consult outdoor unit service manual.
Water discharges from expansion relief valve	All hot water used.	Ensure DHW mode is operating and wait for tank to re-heat.
	If continual – locally supplied pressure reducing valve not working.	Check function of pressure reducing valve and replace if necessary.
	If continual – expansion relief valve seat may be damaged.	Remove cartridge – check seat and renew if necessary.
	If intermittent – expansion vessel charge may have reduced/bladder perished.	Check pressure in expansion vessel. Recharge to 1 bar if necessary. If bladder perished replace vessel.
Water discharges from temperature and pressure relief valve (EHPT20X-VM2HA only)	Unit is being back pressurised.	With cylinder cold check pressure in cylinder. If this is the same as the incoming mains pressure then you are getting backfeed. Install a balanced cold supply.
Milky/Cloudy water	Unit has overheated – thermal controls have failed.	Switch off power to the heat pump and immersion heaters. Leave water supply on. Wait until discharge stops. Isolate water supply and replace if faulty.
No hot water flow	Oxygenated water	Water from any pressurised system will release oxygen bubbles when flowing. The bubbles will settle out.
	Cold main off.	Check and open stop cock.
Noise during hot water draw off typically worse in the morning	Strainer blocked .	Isolate water supply and clean strainer.
	Loose airing cupboard pipework.	Install extra pipe fastening clips.
Noisy pump	Air in pump.	Use manual and automatic air vents to remove air from system. Top up water if necessary to achieve 1bar on primary circuit.
Pump runs for a short time for no reason.	Pump jam prevention mechanism to inhibit the build up of scale.	Normal operation no action necessary.
Hot or warm water from cold tap	If tap runs cold after a minute or so the pipe is picking up heat from heating pipe work.	Insulate/re-route pipe work.
Heating system does not get up to set temperature.	Prohibit, schedule timer or holiday mode selected.	Check settings and change as appropriate.
	Incorrectly sized radiators	Contact installer
	The room in which the temperature sensor is located is at a different temperature to the rest of the house.	Reposition the temperature sensor to a more suitable room.
Mechanical noise heard coming from the cylinder unit.	Battery problem *wireless control only	Check the battery power and replace if flat.
	Heaters switching on/off	Normal operation no action required.
	3-way valve changing position between DHW and heating (cooling) mode.	Normal operation no action necessary.
After DHW operation room temperature rises a little.	At the end of the DHW mode operation the 3-way valve diverts hot water away from the cylinder into space heating/cooling circuit. This is done to prevent the cylinder unit components from overheating. The amount of hot water directed into the space heating circuit is dependent on the type of system and the pipe run between the plate heat exchanger and the cylinder unit.	Normal operation no action necessary.

Annual Maintenance

It is essential that the cylinder unit is serviced at least once a year by a qualified individual any spare parts required should be purchased from Mitsubishi Electric. **NEVER** bypass safety devices or operate the unit without them being fully operational.

<Annual maintenance points>

Use the Annual Maintenance Log Book as a guide to carrying out the necessary checks on the cylinder and outdoor unit.

<Draining the cylinder unit>

WARNING: DRAINED WATER MAY BE VERY HOT

1. Before attempting to drain the cylinder isolate from the electrical supply to prevent the immersion and booster heaters burning out.
2. Isolate cold water feed to tank.
3. Attach a hose to the tank drain cock (No. 17 on Figure 3.1). The hose should be able to withstand heat as the emptied water could be very hot. The hose should drain to a place lower than the tank bottom to encourage siphoning. Open a hot water tap to start draining without a vacuum.
4. When the tank is drained close drain cock and hot tap.
5. Attach hose to booster heater drain cock and water circuit drain cock (No.13 and No. 16 on Figure 3.1). The hose should be able to withstand heat as the emptied water could be very hot. The hose should drain to a place lower than the booster heater drain cock to encourage siphoning.

7 Service and Maintenance

■ Error Codes

Code	Error	Action
L1	Booster heater overheat detection	Flow rate may be reduced check for; <ul style="list-style-type: none"> • Water leakage • Strainer blockage • Pump function (Error code may display during filling of primary circuit, complete filling and reset error code.)
L2	Booster heater thermistor (THW3) failure	Check the resistance of the thermistor.
L3	Circulation water temperature overheat protection	See Action for L1.
L4	Tank water temperature overheat protection	Check the immersion heater and it's contactor.
L5	Indoor unit temperature thermistor (TH1, TH2, THW1, THW2, THW5B) failure	Check the resistance of the thermistor.
L6	Circulation water freeze protection	See Action for L1.
L7	3-way valve failure (Valve direction defaults to DHW circuit)	Check the motion of the 3-way valve.
L8	Flow water temperature thermistor (THW1) detached from water pipe	Re-attach any thermistors that have become dislodged.
	Tank water temperature thermistor (THW5B) detached from DHW tank	
L9	Low primary circuit flow rate detected by flow switch	See Action for L1. If the flow switch itself does not work, replace it. The pump valves may be hot, please take care.
J0	Signal transmission failure between FTC3 and wireless receiver	Check connection cable for damage or lose connections.
J1 - J8	Communication failure between wireless receiver and wireless remote controller	Check wireless remote controller's battery is not flat. Check the pairing between wireless receiver to wireless remote controller. Test the wireless communication. (See the manual of wireless system)
E0 - E5	Communication failure between main controller and FTC3	Check connection cable for damage or loose connections.
E6 - EF	Communication failure between FTC3 and outdoor unit	Check that the outdoor unit has not been turned off. Check connection cable for damage or loose connections. Refer to outdoor unit service manual.
E9	Outdoor unit receives no signal from indoor unit.	Check both units are switched on. Check connection cable for damage or loose connections. Refer to outdoor unit service manual.
U*, F*	Outdoor unit failure	Refer to outdoor unit service manual.

Note: To cancel error codes please switch system off (Press button E, on Main Controller, for 3 secs).

7 Service and Maintenance

■ Engineers Forms

Commissioning/Field settings record sheet

			Parameters	Default setting	Field setting	Notes	
Main	Option	Forced DHW operation		On/Off	Off		
		DHW		On/Off/Timer	On		
		Heating/Cooling		On/Off/Timer	On		
		Holiday mode		Active/Non active/Set time	Non active		
Setting	DHW	Operation mode		Normal/Eco	Normal		
		DHW max. temp		40°C – 60°C	50°C		
		DHW temperature drop		5°C – 30°C	10°C		
		DHW max. operation time		30 – 120 mins	30 mins		
		DHW mode restriction		30 – 120 mins	30 mins		
		Legionella prevention		Active	Yes/No	Yes	
			Hot water temp		60°C – 70°C	65°C	
			Frequency		1 – 30 days	15 days	
			Start time		00.00 – 23.00	03.00	
			Max. operation time		1 – 5 hours	3 hours	
			Duration of max. operation time		1 – 120 mins	30 min	
	Heating/Cooling		Operation mode	Heating	Flow temp/Compensation curve/Room temp		Room temp
				Cooling	Flow temp/Room temp		
			Heating room temp		10°C – 30°C	20°C	
			Heating flow temp		25°C – 60°C	45°C	
			Cooling room temp		10°C – 30°C	25°C	
			Cooling flow temp		5°C – 25°C	15°C	
	Compensation curve	Lo set point	Outdoor ambient temp		-15°C – 35°C	35°C	
			Flow temp		25°C – 60°C	25°C	
		Hi set point	Outdoor ambient temp		-15°C – 35°C	-15°C	
			Flow Temp		25°C – 60°C	60°C	
		Adjust	Outdoor Ambient Temp		-15°C – 35°C	—	
			Flow temp		25°C – 60°C	—	
	Schedule timer		Active		Yes/No	No	
	Holiday	DHW		Active/Non active		Non active	
		Heating/Cooling		Active/Non active		Active	
		Heating room temp		10°C – 30°C		15°C	
		Heating flow temp		25°C – 60°C		35°C	
Cooling room temp		10°C – 30°C		30°C			
Cooling flow temp		5°C – 25°C		25°C			
Initial settings	Language		ENG/PT/NOR/FIN/NL/DA/IT/SP/SW/GER/FR		ENG		
	°C/°F		°C/°F		°C		
	Temp display		On/Off		Off		
	Time display		hh:mm/hh:mm AM/AM hh:mm		—		
	Room sensor setting		TH1/Main RC/Room RC1-8/(Time/Zone)		TH1		
Service menu	Manual operation		Supplementary pump or 3 way valve On/Off		Off		
	Thermistor adjustment		-10°C — +10°C		0°C		
	Auxiliary setting	Electric heater	DHW: Used/Not Used		Used		
			Space heating: Used/Not Used		Used		
			Electric heater delay timer (5-180 mins)		30 mins		
	Economy setting for pump	Freeze stat function	Active/Not active		Active		
			Time before pump switched off (3-60 mins)		5 mins		
			Outdoor ambient temperature (5-20°C)		5°C		
	Heat source setting		Standard/Heater		Standard		

7 Service and Maintenance

■ Annual Maintenance Log Book

Contractor name		Engineer name	
Site name		Site number	

Cylinder maintenance record sheet

Warranty number		Model number	
		Serial number	

No.	Mechanical	Frequency	Notes
1	Turn OFF water supply, drain tank, remove mesh from strainer clean and replace in strainer.		
2	Keep water supply OFF, open hot water taps and check the expansion vessel charge pressure. Top up if necessary (1 bar).		
3	Turn water supply ON, open the pressure relief valve and then the expansion valve in turn. Check for unrestricted discharge to the tundish and that the valves reseal correctly. Check there are no blockages in the tundish and associated pipe work.		
4	In hard water areas de-scaling of the immersion heaters may be required.		
5	Drop the primary/heating system pressure to zero check and if necessary top up the expansion vessel (1 bar).		
6	Check and if necessary top up the concentration of anti-freeze/inhibitor (if used in the system).		
7	Top up the primary/heating system using the filling loop and re-pressurise to 1 bar.		
8	Heat system and check pressure does not rise above 3 bar and no water is released from the safety valves.		
9	Release any air from the system.		

Refrigerant SA models only

1	Refer to outdoor unit manual.	Frequency	Notes
---	-------------------------------	-----------	-------

Electrical

1	Check condition of cables.	Frequency	Notes
---	----------------------------	-----------	-------

2	Check rating and fuse fitted on the electricity supply.		
---	---	--	--

Controller

1	Check field settings against factory recommendations.	Frequency	Notes
---	---	-----------	-------

2	Check operation of motorized valves ensure they reseal correctly.		
---	---	--	--

3	Check battery power of wireless thermostat and replace if necessary.		
---	--	--	--

Outdoor heat pump unit maintenance record sheet

Model number		Serial number	
--------------	--	---------------	--

	Mechanical	Frequency	Notes
--	------------	-----------	-------

1	Inspect grill and air inlet for trapped debris/damage.		
---	--	--	--

2	Check condensate drain provision.		
---	-----------------------------------	--	--

3	Check integrity of water pipe work and insulation.		
---	--	--	--

4	Check all electrical connections.		
---	-----------------------------------	--	--

5	Check and record the operation voltage.		
---	---	--	--

* Checks should be carried out once a year.

Note:
Within the first couple of months of installation, remove and clean the strainer. This is especially important when installing on an existing system.

EC DECLARATION OF CONFORMITY
EG-KONFORMITÄTSEKTLÄRUNG
DÉCLARATION DE CONFORMITÉ CE

EG-CONFORMITEITSVERKLARING
DECLARACIÓN DE CONFORMIDAD CE
DICHIARAZIONE DI CONFORMITÀ CE

DECLARAÇÃO DE CONFORMIDADE CE
EU-OVERENSSTEMMELSESEKTLÆRING
EG-DEKLARATION OM ÖVERENSSTÄMMELSE

CE-ERKLÆRING OM SAMSVAR
CE-VAAITIMUSTENMUKAISUUSVAKUUTUS

mitsubishi electric air conditioning systems europe ltd.
nettlehill road, houstoun industrial estate, livingston, eh54 5eq, scotland, united kingdom
Akió FUKUSHIMA
President

hereby declares under its sole responsibility that the heating/cooling system components described below for use in residential, commercial and light-industrial environments:
erklärt hiermit auf seine alleinige Verantwortung, dass die unten beschriebenen Zubehörteile für das Heizungs- / Kühlungs-System zur Benutzung im häuslichen, kommerziellen und leicht-industriellen Umfeld:
déclare par la présente et sous son entière responsabilité que les composants du système de chauffage/refroidissement décrits ci-dessous pour l'utilisation dans des environnements résidentiels, commerciaux et d'industrie légère :
verklaart hierbij als enige verantwoordelijke dat de componenten van het verwarmings-/koelsysteem die hieronder worden beschreven, bedoeld zijn voor gebruik in woonomgevingen en in commerciële en licht industriële omgevingen:
declara por la presente bajo su responsabilidad exclusiva que los componentes del sistema de calefacción/refrigeración descritos a continuación para su uso en zonas residenciales, comerciales y para la industria ligera:
con la presente dichiara, sotto la sua esclusiva responsabilità, che i componenti dell'impianto di riscaldamento/raffreddamento descritto di seguito, destinato all'uso in ambienti residenziali, commerciali e industriali:
através da presente declara sob sua única responsabilidade que os componentes do sistema de aquecimento/arrefecimento abaixo descritos para uso residencial, comercial e de indústria ligeira: erklærer hermed under eneansvar, at de herunder beskrevne komponenter til opvarmning/køling til brug i privat boligbyggeri, erhvervsområder og inden for let industri:
intyggar härmed att uppvärmnings/nedkylningssystemkomponenterna som beskrivs nedan är för användning i bostäder, kommersiella miljöer och lätt industri:
erklærer hermed som sitt ansvar, ene og alene, at komponentene i varme- og kjølesystemet som beskrives nedenfor og som er beregnet for bruk i bolig-, forretnings- og lettindustri miljøer:
vakuuttaa täten asiasta yksin vastuussa, että alla kuvattut lämmitys/jäähdytysjärjestelmän osat, jotka on tarkoitettu käytettäväksi asuin-, toimisto- ja kevyen teollisuuden ympäristöissä:

MITSUBISHI ELECTRIC, EHST20C-VM6HA, EHST20C-VM9HA, EHST20C-VM6A, EHST20C-VM9A, EHST20C-VM6SA, EHPT20X-VM2HA, EHPT20X-VM6HA, EHPT20X-VM9HA, EHPT20X-VM6A, EHPT20X-VM9A, ERPT20X-VM6SA

Note: Its serial number is on the nameplate of the product.
Hinweis: Die Seriennummer befindet sich auf dem Kennschild des Produkts.
Remarque : Le numéro de série de l'appareil se trouve sur la plaque du produit.
Opmerking: het serienummer staat op het naamplaatje van het product.
Nota: El número de serie se encuentra en la placa que contiene el nombre del producto.
Nota: il numero di serie si trova sulla targhetta del prodotto.

Nota: o número de série encontra-se na placa que contém o nome do produto.
Bemærk: Serienummeret står på produktets fabriksskilt.
Obs: Serienumret finns på produktens namnplåt.
Merk: Serienummeret befinner seg på navneplaten til produktet.
Huomautus: Sen sarjanumero on tuotteen nimikilvessä.

Directives
Richtlijnen
Directives
Richtlijnen
Directivas
Direttive

Directivas
Direktiver
Direktiv
Direktiver
Direktiivi

2006/95/EC: Low Voltage
2006/42/EC: Machinery
2004/108/EC: Electromagnetic Compatibility

Our authorized representative in EU, who is authorized to compile the technical file, is as follows.
Unser autorisierter Vertreter in der EU, der ermächtigt ist die technischen Daten zu kompilieren, ist wie folgt.
Notre représentant agréé dans L'UE, qui est autorisé à compiler le fichier technique, est le suivant.
Onze geautoriseerde vertegenwoordiger in de EU, die gemachtigd is het technische bestand te compileren, is als volgt.
Nuestro representante autorizado en la UE, que está autorizado para compilar el archivo técnico, es el siguiente.
Il nostro rivenditore autorizzato nell'UE, responsabile della stesura della scheda tecnica, è il seguente.

O nosso representante autorizado na UE, que está autorizado para compilar o ficheiro técnico, é o seguinte:
Vores autoriserede repræsentant i EU, som er autoriseret til udarbejdelse af den tekniske fil, er følgende.
Vår EG-representant som är auktoriserad att sammanställa den tekniska filen är följande.
Vår autoriserte EU-representant, som har autorisasjon til å utarbeide denne tekniske filen, er som følger.
Valtuutettu edustajamme EU:ssa, jolla on lupa laatia tekninen tiedosto, on seuraava.

MITSUBISHI ELECTRIC EUROPE, B.V.
HARMAN HOUSE, 1 GEORGE STREET, UXBRIDGE, MIDDLESEX UB8 1QQ, U.K.
Masami KUSANO
Product Marketing Director

This product is designed and intended for use in the residential,
commercial and light-industrial environment.

The product at hand is based on the following EU directives:

- Low Voltage Directive 2006/95/ EC
- Electromagnetic Compatibility Directive 2004/108/EC

Installers: Please be sure to put your contact address/telephone number on
this manual before handing it to the customer.



HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
Authorized representative in EU: MITSUBISHI ELECTRIC EUROPE B.V.
HARMAN HOUSE, 1 GEORGE STREET, UXBRIDGE, MIDDLESEX UB8 1QQ, U.K.
This product is made by Mitsubishi Air Conditioning System Europe Ltd.: NETTLEHILL Rd, HOUSTOUN IND ESTATE,
LIVINGSTON, EH54 5EQ, UK